



U.S. Department  
of Transportation

Pipeline and  
Hazardous Materials  
Safety Administration

COMPETENT AUTHORITY CERTIFICATION  
FOR A TYPE B(U)  
RADIOACTIVE MATERIALS PACKAGE DESIGN  
CERTIFICATE USA/9027/B(U)-96, REVISION 19

East Building, PHH-23  
1200 New Jersey Avenue SE  
Washington, D.C. 20590

This certifies that the radioactive material package design described has been certified by the Competent Authority of the United States as meeting the regulatory requirements for a Type B(U) packaging for radioactive material as prescribed in the regulations of the International Atomic Energy Agency<sup>1</sup> and the United States of America<sup>2</sup>.

1. Package Identification - Model No. 741-OP.
2. Package Description and Authorized Radioactive Contents - as described in U.S. Nuclear Regulatory Commission Certificate of Compliance No. 9027, Revision 20 (attached).
3. General Conditions -
  - a. Each user of this certificate must have in his possession a copy of this certificate and all documents necessary to properly prepare the package for transportation. The user shall prepare the package for shipment in accordance with the documentation and applicable regulations.
  - b. Each user of this certificate, other than the original petitioner, shall register his identity in writing to the Office of Hazardous Materials Technology, (PHH-23), Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, Washington D.C. 20590-0001.
  - c. This certificate does not relieve any consignor or carrier from compliance with any requirement of the Government of any country through or into which the package is to be transported.
  - d. Records of Quality Assurance activities required by Paragraph 310 of the IAEA regulations<sup>1</sup> shall be maintained and made available to the authorized officials for at least three years after the last shipment authorized by this certificate. Consignors in the United States exporting shipments under this certificate shall satisfy the applicable requirements of Subpart H of 10 CFR 71.

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<sup>1</sup> "Regulations for the Safe Transport of Radioactive Material, 1996 Edition (Revised), No. TS-R-1 (ST-1, Revised)," published by the International Atomic Energy Agency (IAEA), Vienna, Austria.

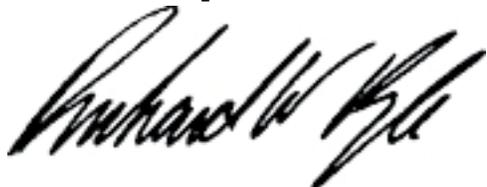
<sup>2</sup> Title 49, Code of Federal Regulations, Parts 100-199, United States of America.

**CERTIFICATE USA/9027/B(U)-96, REVISION 19**

4. Marking and Labeling - The package shall bear the marking USA/9027/B(U)-96 in addition to other required markings and labeling.
5. Expiration Date - This certificate expires on August 31, 2011. On June 30, 2009, this certificate supersedes all previous revisions of USA/9027/B(U)-96.

This certificate is issued in accordance with paragraph 808 of the IAEA Regulations and Section 173.471 of Title 49 of the Code of Federal Regulations, in response to the June 20, 2008 petition by QSA Global, Inc., Burlington, MA, and in consideration of other information on file in this Office.

Certified By:



**Jun 27 2008**

(DATE)

Robert A. Richard  
Deputy Associate Administrator for Hazardous Materials Safety

Revision 19 - Issued to endorse U.S. Nuclear Regulatory Commission  
Certificate of Compliance No. 9027, Revision 20.

NRC FORM 618 (8-2000) 10 CFR 71		U.S. NUCLEAR REGULATORY COMMISSION			
<b>CERTIFICATE OF COMPLIANCE                  FOR RADIOACTIVE MATERIAL PACKAGES</b>					
a. CERTIFICATE NUMBER <p style="text-align: center;">9027</p>	b. REVISION NUMBER <p style="text-align: center;">20</p>	c. DOCKET NUMBER <p style="text-align: center;">71-9027</p>	d. PACKAGE IDENTIFICATION NUMBER <p style="text-align: center;">USA/9027/B(U)-96</p>	PAGE <p style="text-align: center;">1</p>	PAGES <p style="text-align: center;">OF 3</p>

2. PREAMBLE

a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."

b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

a. ISSUED TO (Name and Address):

QSA Global Inc.  
 40 North Avenue  
 Burlington, MA 01803

b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION

AEA Technology, QSA Inc., application dated July 19, 2001, as supplemented.

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

(1) Model No. 741-OP

(2) Description

The Model No. 741-OP consists of a gamma-ray projector within a protective carbon steel container. The projector container is of welded steel construction and is approximately 32 inches long, 19 inches wide, and 11 3/8 inches high. Polyurethane foam and wood inserts locate the Model No. 741 series projector in the center of the container and provide impact protection.

The 741 series projectors include the Model Nos. 741, 741E, 741A, 741AE, 741B, and 741BE. The primary components of the projector consist of an outer steel shell, internal bracing, polyurethane foam, depleted uranium shield, and an "S" tube. The radioactive contents are securely positioned in the "S" tube by a source cable locking device and shipping plug. A 1/4-inch thick steel shipping plate is bolted over the source locking mechanism for additional protection during transport. Tamper-proof seals are provided on the outer steel container. The dimensions of the projector are approximately 19 1/8 inches long, 13 7/8 inches wide, and 11 3/8 inches in height. The maximum weight of the package is 510 pounds, and the maximum weight of the projector is 360 pounds.

(3) Drawings

The package is constructed in accordance with QSA Global Inc. Drawing Nos. R74190, Rev. G, Sheets 1-7; and R741-OP, Rev. G, Sheets 1-7.

NRC FORM 618 (8-2000) 10 CFR 71		U.S. NUCLEAR REGULATORY COMMISSION			
<b>CERTIFICATE OF COMPLIANCE                  FOR RADIOACTIVE MATERIAL PACKAGES</b>					
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5. (b) Contents

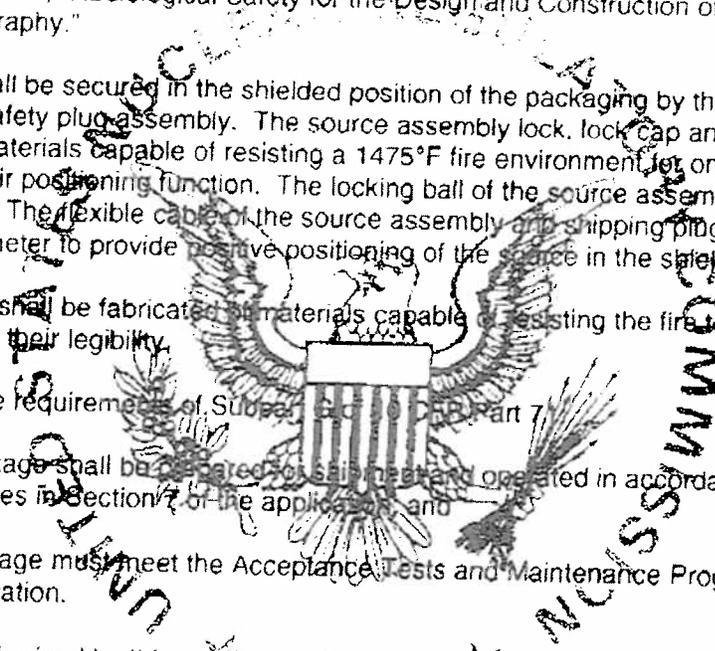
(1) Type and form of material

Cobalt-60 or Iridium-192 as sealed sources which meet the requirements of special form radioactive material.

(2) Maximum quantity of material per package:

33 curies of Cobalt-60; or  
 240 curies of Iridium-192 (output).

Output curies are determined in accordance with American National Standards Institute N432-1980, "Radiological Safety for the Design and Construction of Apparatus for Gamma Radiography."



6. The source shall be secured in the shielded position of the packaging by the source assembly lock, lock cap and safety plug assembly. The source assembly lock, lock cap and safety plug must be fabricated of materials capable of resisting a 1475°F fire environment for one half hour and maintaining their positioning function. The locking ball of the source assembly must engage the locking device. The flexible cable of the source assembly and shipping plug must be of sufficient length and diameter to provide positive positioning of the source in the shielded position.
7. The nameplate shall be fabricated of materials capable of resisting the fire test of 10 CFR Part 71 and maintaining their legibility.
8. In addition to the requirements of Subpart B of 10 CFR Part 71:
  - (a) The package shall be designed, fabricated and operated in accordance with the Operating Procedures in Section 7 of the application, and
  - (b) The package must meet the Acceptance Tests and Maintenance Program of Section 8.0 of the application.
9. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
10. Revision No. 18 of this certificate may be used until June 30, 2009.
11. Expiration date: August 31, 2011.

NRC FORM 618 (6-2000) 10 CFR 71		U.S. NUCLEAR REGULATORY COMMISSION		
<b>CERTIFICATE OF COMPLIANCE FOR RADIOACTIVE MATERIAL PACKAGES</b>				
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REFERENCES

AEA Technology, QSA Inc., application dated August 31, 2005.

Supplements dated: October 25, 2005, February 20, July 17, August 11, and August 15, 2006; and February 14, and May 19, 2008.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

*Eric Benner*

Eric Benner, Chief  
Licensing Branch  
Division of Spent Fuel Storage and Transportation  
Office of Nuclear Material Safety  
and Safeguards

Date: June 16, 2008.





UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555-0001

SAFETY EVALUATION REPORT  
Docket No. 71-9027  
Model No. 741-OP  
Certificate of Compliance No. 9027  
Revision No. 20

Certificate of Compliance No. 9027, Revision No. 20, was revised to include wording and Drawing No. R74190, Revision G, in Condition Nos. 5.(a)(2) and 5.(a)(3), respectively, which was inadvertently omitted from the previous certificate revision. Certificate of Compliance No. 9027, Revision No. 20, supersedes, in its entirety, Certificate of Compliance No. 9027, Revision No. 19, dated June 6, 2008.

Issued with Certificate of Compliance No. 9027, Revision No. 20,  
on June 16 2008



U.S. Department  
of Transportation

**Pipeline and  
Hazardous Materials  
Safety Administration**

East Building, PHH-23  
1200 New Jersey Avenue SE  
Washington, D.C. 20590

**CERTIFICATE NUMBER:** USA/9027/B(U)-96, Revision 19

**ORIGINAL REGISTRANT(S):**

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