

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
9301	4	71-9301	USA/9301/AF-85	1	CF 4

2 PREAMBLE

- a This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported

3 THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

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| <p>a ISSUED TO (<i>Name and Address</i>)</p> <p>Transnuclear, Inc
7135 Minstrel Way
Columbia, MD 21045</p> | <p>b TITLE AND IDENTIFICATION OF REPORT OR APPLICATION</p> <p>Packaging Technology, Inc., application
dated July 24, 2002, as supplemented</p> |
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4 CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below

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(a) Packaging

- (1) Model No.: TNF-XI
- (2) Description

A shipping container for unirradiated enriched forms of homogenous and heterogeneous uranium oxides. The packaging body is a parallelepiped and is approximately 44 inches x 44 inches x 37 inches. The package contents are enclosed in pails which each have a borated stainless steel ring. Three pails are stacked inside four inner wells of the packaging body. Each inner well is closed by a primary lid and an upper plug.

The packaging body is constructed of an outer stainless steel envelope which is 0.08 inches thick. The space between the outer shell and the inner wells is filled with fire-retardant, open cell phenolic foam.

The four inner wells each have an inside diameter of 14 inches and height of 27 inches. The inner wells are constructed of (1) an outer shell of stainless steel sheet 0.04 inches thick, with a diameter of 17 inches, (2) an inner shell of stainless steel sheet 0.04 inches thick with a diameter of 14 inches, and (3) a flat bottom of 0.04 inch thick stainless steel sheet with a 0.08 inch thick borated stainless steel plate glued to it. A molded annular layer of neutron-poison BORA resin is inserted between the inner and outer steel shells of the inner well.

Each upper plug consists of two thermal insulating disks of phenolic foam, with an internal stiffener disk made of aluminum alloy. The upper plug assembly is encapsulated inside a 0.03 inch thick stainless steel envelope.

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5.(a) (2) Description (continued)

The four primary lids closing off the inner wells are stainless steel circular plates 0.2 inches thick on the center part, and 0.4 inches thick on the periphery. Four bayonet teeth are welded to the primary lid to lock in the well flanges. A primary lid locker is located between the well flange and the primary lid to prevent the rotation of the primary lid during transport. The primary lid and the inner well are sealed by an elastomer gasket set in a rectangular groove machined on the inner face of the primary lid.

The approximate dimensions and weights of the package are as follows:

Inner well inside diameter	14 inches
Overall package dimensions	
Width	44 inches
Length	44 inches
Height	41 inches
Maximum weight of contents in any pail	25 kg
Maximum content weight	300 kg
Maximum package weight (including contents)	1050 kg

(3) Drawings

The packaging is constructed in accordance with the Packaging Technology, Inc., Drawing No. 10799-SAR, Rev. 3, Sheets 1 through 7.

(b) Contents

(1) Type and form of material

Uranium oxide pellets, powder, and scrap meeting the requirements of Enriched Commercial Grade Uranium, as defined in ASTM C996-96. U_3O_8 or $UO_{x, x>2}$ are authorized provided that the equivalent UO_2 mass is less than the limits specified below:

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5.(b)(1) Type and Form of Material (continued)

Max ²³⁵ U Enrichment (weight percent)	Homogenous UO ₂ Powder Maximum Loading (kg)	Heterogeneous UO ₂ Pellet Maximum Loading (kg)
≤4.05	300	300
4.1	300	293
4.15	300	287
4.25	300	271
4.35	300	259
4.45	300	247
4.55	294	238
4.65	281	228
4.75	265	219
4.85	255	208
4.95	244	202
5.0	239	197

(2) Maximum quantity of material per package

No more than 25 kg of contents per pail. No more than 300 kg of contents per package.

(c) Criticality Safety Index: 0.5

6. Transport by air is not authorized.

7. In addition to the requirements of Subpart G of 10 CFR Part 71:

(a) The package shall be prepared for shipment and operated in accordance with the operating procedures in Chapter 7 of the application, as supplemented;

(b) The package must be acceptance tested and maintained in accordance with the Acceptance Tests and Maintenance Program in Chapter 8 of the application, as supplemented; and,

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(c) Prior to each shipment, the stainless steel components of the packaging must be visually inspected. Packagings in which stainless steel components show pitting corrosion, cracking, or pinholes are not authorized for transport.

8. The packaging authorized by this certificate is hereby approved for use under the general license provision of 10 CFR 71.71.
9. Expiration date: August 31, 2013.

REFERENCES

Packaging Technology, Inc., application dated July 24, 2002.

Supplements dated: October 29, 2002; March 7, April 3, May 6, June 26, July 21, 2003; November 26, 2007; and August 6, 2008.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



Eric J. Benner, Chief
Licensing Branch
Division of Spent Fuel Storage and Transportation
Office of Nuclear Material Safety
and Safeguards

Date: September 12, 2008.



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D.C. 20555-0001

SAFETY EVALUATION REPORT
Docket No. 71-9301
Model No. TNF-XI Package
Certificate of Compliance No. 9301
Revision No. 4

This certificate supersedes, in its entirety Certificate of Compliance No. 9301, Revision No. 3, dated August 27, 2008. Certificate of Compliance No. 9301 is being re-issued to correct typographical errors in the heading of the certificate.

This change does not affect the ability of the package to meet the requirements of 10 CFR Part 71.

Issued with Certificate of Compliance No. 9301, Revision No. 4,
on September 12, 2008.