

East Building, PHH-23 1200 New Jersey Ave, SE Washington, D.C. 20590

U.S. Department of Transportation

**Hazardous Materials** 

**Pipeline and** 

# COMPETENT AUTHORITY CERTIFICATION FOR A TYPE B(U) RADIOACTIVE MATERIALS PACKAGE DESIGN CERTIFICATE USA/0337/B(U)-96, REVISION 22

#### Safety Administration REVALIDATION OF UNITED KINGDOM COMPETENT AUTHORITY CERTIFICATE GB/2773A/B(U)-96

The Competent Authority of the United States certifies that the radioactive material package design described in this certificate satisfies the regulatory requirements for a Type B(U) package as prescribed in the regulations of the International Atomic Energy Agency<sup>1</sup> and the United States of America<sup>2</sup> The package design is approved for use within the United States for import and export shipments made in accordance with applicable international and domestic transport regulations.

- 1. Package Identification Croft Associates Model 2773A (SAFSHIELD).
- <u>Package Description and Authorized Radioactive Contents</u> as described in United Kingdom Certificate of Competent Authority GB/2773A/B(U)-96, Revision 9 (attached).
- 3. General Conditions
  - a. Each user of this certificate must have in his possession a copy of this certificate and all documents necessary to properly prepare the package for transportation. The user shall prepare the package for shipment in accordance with the documentation and applicable regulations.
  - b. Each user of this certificate, other than the original petitioner, shall register his identity in writing to the Office of Engineering and Research, (PHH-23), Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, Washington D.C. 20590-0001.

<sup>&</sup>lt;sup>1</sup> "Regulations for the Safe Transport of Radioactive Material, 2012 Edition, No. SSR-6" published by the International Atomic Energy Agency (IAEA), Vienna, Austria.

<sup>&</sup>lt;sup>2</sup> Title 49, Code of Federal Regulations, Parts 100-199, United States of America.

# CERTIFICATE USA/0337/B(U)-96, REVISION 22

- c. This certificate does not relieve any consignor or carrier from compliance with any requirement of the Government of any country through or into which the package is to be transported.
- d. Records of Management System activities required by Paragraph 306 of the IAEA regulations<sup>1</sup> shall be maintained and made available to the authorized officials for at least three years after the last shipment authorized by this certificate. Consignors in the United States exporting shipments under this certificate shall satisfy the applicable requirements of Subpart H of 10 CFR 71.
- 4. Special Conditions
  - a. For Elekta content, the package shall be used, handled and maintained in accordance with CPI 006 Issue W "Packing and Handling Instructions for Package Design No. GB/2773A Elekta Contents", dated 07 April 2021 and CSP 002 Issue P, "Serviceability Checks for Packaging Design No. GB/2773A and Subsequent Variants", dated 31 August 2020.
  - b. For CNL content, the package shall be used, handled and maintained in accordance with CPI 155 Issue E "Packing and Handling Instructions for Package Design No GB/2773A CNL Contents", dated 22 March 2021 and CSP 002 Issue P, "Serviceability Checks for Packaging Design No. GB/2773A and Subsequent Variants", dated 31 August 2020.
  - c. Within the 12-month period prior to shipment of normal form material, the flask's seal must be tested to demonstrate that the leak rate does not exceed 1 x  $10^{-7}$  ref-cm<sup>3</sup>/sec. Prior to each shipment of normal form material, the flask's seal shall show no leakage when tested to a sensitivity of at least 1 x  $10^{-3}$  ref-cm<sup>3</sup>/sec.
- 5. <u>Marking and Labeling</u> The package shall bear the marking USA/0337/B(U)-96 in addition to other required markings and labeling.
- 6. <u>Expiration Date</u> This certificate expires on June 30, 2025. Previous editions which have not reached their expiration date may continue to be used.

#### CERTIFICATE USA/0337/B(U)-96, REVISION 22

This certificate is issued in accordance with paragraph(s) 810 of the IAEA Regulations and Section 173.473 of Title 49 of the Code of Federal Regulations, in response to the April 19, 2021 petition by Croft Associates Limited, Abingdon, Oxfordshire, UK, and in consideration of other information on file in this Office.

Certified By:

April 28, 2021 (DATE)

William Schoonover Associate Administrator for Hazardous Materials Safety

Revision 22 - Issued to endorse, with restrictions, United Kingdom Certificate GB/2773A/B(U)-96, Revision 9.



# CERTIFICATE OF APPROVAL OF PACKAGE DESIGN FOR THE CARRIAGE OF RADIOACTIVE MATERIAL

This is to certify that for the purposes of the Regulations of the International Atomic Energy Agency

- The Competent Authority of Great Britain in respect of inland surface transport, being the Office for Nuclear Regulation;
- The Competent Authority of the United Kingdom of Great Britain and Northern Ireland in respect of sea transport, being the Secretary of State for Transport;
- The Competent Authority of the United Kingdom of Great Britain and Northern Ireland in respect of air transport, being the Civil Aviation Authority; and
- The Competent Authority of Northern Ireland in respect of road transport, being the Department of Agriculture, Environment and Rural Affairs – Northern Ireland

approve the package design specified in Section 1 of this certificate, as submitted for approval by Croft Associates Limited (see Section 5)

as: Type B(U)

by: road and rail in Great Britain, sea and air.

Packaging identification: SAFSHIED – Package Design No 2773A

Packages manufactured to this design meet the requirements of the regulations and codes on page 2, relevant to the mode of transport, subject to the following general condition and to the conditions in the succeeding pages of this certificate.

In the event of any alteration in the composition of the package, the package design, the management system(s) associated with the package or in any of the facts stated in the application for approval, this certificate will cease to have effect unless the Competent Authority is notified of the alteration and the Competent Authority confirms the certificate notwithstanding the alteration.

Commencement and Expiry Date: This certificate is valid from the 1 July 2021 and is valid until the end of June 2025 (see Section 5).

COMPETENT AUTHORITY IDENTIFICATION MARK: GB/2773A/B(U)-96

Signature:

Date of Issue: 19 April 2021

Sellat

Simon Clark, Inspector – Nuclear Safety Office for Nuclear Regulation Redgrave Court, Merton Road Bootle, Merseyside L20 7HS

on behalf of the Office for Nuclear Regulation; the Secretary of State for Transport and the Civil Aviation Authority; and the Department of Agriculture, Environment and Rural Affairs - Northern Ireland.

This certificate does not relieve the consignor from compliance with any requirement of the government of any country through or into which the package will be transported.

## **REGULATIONS GOVERNING THE TRANSPORT OF RADIOACTIVE MATERIALS**

## INTERNATIONAL

## International Atomic Energy Agency (IAEA)

SSR-6 Regulations for the Safe Transport of Radioactive Material 2012 Edition (until end May 2022) or SSR-6 Regulations for the Safe Transport of Radioactive Material 2018 Edition

#### United Nations Economic Commission for Europe (UNECE)

European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR) 2019 Edition (until end June 2021) or Agreement concerning the International Carriage of Dangerous Goods by Road (ADR) 2021 Edition

#### Intergovernmental Organisation for International Carriage by Rail (OTIF)

Regulations concerning the International Carriage of Dangerous Goods by Rail (RID) 2019 Edition (until end June 2021) or Regulations concerning the International Carriage of Dangerous Goods by Rail (RID) 2021 Edition

International Maritime Organization (IMO) International Maritime Dangerous Goods (IMDG) Code 2018 Edition incorporating Amendment 39-18

International Civil Aviation Organization (ICAO) Technical Instructions for the Safe Transport of Dangerous Goods by Air 2021-2022 Edition

## UNITED KINGDOM

## ROAD

GREAT BRITAIN ONLY:

The Energy Act 2013 (2013 c. 32); The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348); The Energy Act 2013 (Office for Nuclear Regulation) (Consequential Amendments, Transitional Provisions and Savings) Order 2014 (SI 2014 No. 469)

## NORTHERN IRELAND ONLY:

The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations (Northern Ireland) 2010, (SR 2010 No 160)

## RAIL

GREAT BRITAIN ONLY:

The Energy Act 2013 (2013 c. 32); The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348); The Energy Act 2013 (Office for Nuclear Regulation) (Consequential Amendments, Transitional Provisions and Savings) Order 2014 (SI 2014 No. 469)

## SEA

British registered ships and all other ships whilst in United Kingdom territorial waters: The Merchant Shipping Act 1995 (1995 c. 21); The Merchant Shipping (Dangerous Goods and Marine Pollutants) Regulations 1997 (SI 1997 No. 2367); Merchant Shipping Notice MSN 1893 (M) The Carriage of Dangerous Goods and Marine Pollutants in Packaged Form: Amendment 39-18 to the International Maritime Dangerous Goods (IMDG) Code

## AIR

The Air Navigation Order 2016 (SI 2016 No. 765); The Air Navigation (Dangerous Goods) Regulations 2002 (SI 2002 No.2786); Exemption to Enable Use of the 2020-2021 Edition of the ICAO Technical Instructions for the Safe Transport of Dangerous Goods by Air (ORS4 No. 1463)

## 1. DESIGN SPECIFICATION

# Package Design

1.1 The package design specification shall be in accordance with Croft Associates Ltd, Design Safety Report for Package Design No. 2773A reference DSR GB/2773A/B(U)-96 Issue P dated 7 April 2021, and modifications to the package design approved by the authorities named on page 1 of this certificate under the established modifications procedure.

## **Design Drawings**

1.2 The design is specified in the following drawings.

Design No.	Title (number of components)	Drawing / Drawing List	Issue
2773A	Packagings - All Builds (one)	DL-1C-7266	D
2773	Casket (one)	DL-0C-1312	R
2774	Flask (one)	DL-0C-1313	A (assy 'a' and 'b')
	CNL 2773 Capsule Holder (one) or	DL-0C-7879	A
	Elekta Shipping Rack (one) or	712477	02 or 03
	Elekta Shipping Rack ASM (one)	1001024	02 or 03
	And innermost - IAEA Special Form Radioactive Material, and	43685 or 43047	84-04-17 or Rev 07 84-04-17
	Elekta Shipping Rack ASM	1001024	02 or 03
	or innermost — IAEA Special Form Radioactive Material, and	43685 or 43047	84-04-17 or Rev 07 84-04-17
	Elekta Shipping Rack and Elekta Compound Bushing	712477 1510039	02 or 03 02
	or innermost for used sources — IAEA Special Form Radioactive Material, and	43685 or 43047	84-04-17 or Rev 07 84-04-17
	Elekta Shipping Rack ASM and Elekta Capsule Cup	1001024 1032786	02 or 03 01
	or innermost for used sources — IAEA Special Form Radioactive Material, and	43685 or 43047	84-04-17 or Rev 07 84-04-17
	Elekta Shipping Rack and Elekta Capsule Cup	712477 1032786	02 or 03 01
	or Croft CNL 2773A Capsule Holder PN 7879, and	0C-7879	A
	CNL Capsule TC239	B234-101710- 1-1-GA-C	1

# Package Description and Materials of Manufacture

1.3 The "SAFSHIELD - Package Design No 2773A" packaging consists of casket model number 2773 and shielding flask model number 2774. The packaging is designed for the carriage of radioactive materials that are contained in either welded primary stainless steel capsules or special form capsules.

- 1.4 The casket 2773 consists of a double skinned low carbon steel base assembly and a double skinned carbon steel cover assembly. The cover assembly is fastened to the base assembly with stainless steel studs and nuts. The cavity between the double skin of the base assembly and cover assembly is filled with a Thermal Insulating and Shock Absorbing Foam (TISAF).
- 1.5 The flask 2774 consists of a double skinned austenitic stainless steel skin with the cavity filled with 4% Sb lead shielding. The flask is closed by bolting the closure flange to the top flange. Inner and outer O-rings are fitted to the top flange to facilitate a leak tight closure.

## Package Dimension and Weights

- 1.6 Nominal dimensions: 1,036 mm Diameter x 1,396 mm (see Appendix 1 for package illustration).
- 1.7 Maximum authorised gross weight: 4,070 kg

## Authorised Contents

1.8 The authorised radioactive contents are:

Туре	Radionuclide	Number	Physical State	Chemical Composition or State	Maximum Activity
Elekta	<sup>60</sup> Co	Up to 402	Solid – Special Form Radioactive Material	Metal	488.4 TBq and 2.22 TBq per capsule
CNL	<sup>60</sup> Co	Up to 4	Solid – Special Form Radioactive Material Or Solid – Sealed Sources	Metal	1,100 TBq And 370 TBq per capsule

- 1.9 Elekta radioactive content shall be loaded in accordance with CPI 006 Issue W "Packing and Handling Instructions for Package Design No GB/2773A Elekta Contents", dated 7 April 2021.
- 1.10 CNL radioactive content shall be loaded in accordance with CPI 155 Issue E "Packing and Handling Instructions for Package Design No GB/2773A CNL Contents" dated 22 March 2021.
- 1.11 The total rate of heat generation shall not exceed 462W.

## **Containment System**

- 1.12 The containment system consists of:
  - a) The special form capsule if loaded,
  - b) The inner O-ring seal, the body shell and the lid of the flask design No 2774 and the draining tube as shown in Appendix 2.

# 2. USE OF PACKAGE

## Information Provided in Safety Report on Use of Packaging

- 2.1 For Elekta content, the package shall be used, handled and maintained in accordance with CPI 006 Issue W "Packing and Handling Instructions for Package Design No GB/2773A Elekta Contents", dated 7 April 2021 and in accordance with CSP 002 Issue P "Serviceability Checks for Packaging Design No. GB/2773A and Subsequent Variants", dated 31 August 2020.
- 2.2 For CNL content, the package shall be used, handled and maintained in accordance with CPI 155 Issue E "Packing and Handling Instructions for Package Design No GB/2773A CNL Contents" dated 22 March 2021 and in accordance with CSP 002 Issue P "Serviceability Checks for Packaging Design No. GB/2773A and Subsequent Variants", dated 31 August 2020.

## Actions Prior to Shipment

2.3 Administrative controls shall ensure that the contents are in accordance with Section 1 of this certificate, and that the consignor and consignee hold a copy of the certificate and instructions on the use of the packaging.

#### **Supplementary Operational Controls**

2.4 Wet loading of the package is not permitted.

#### **Emergency Arrangements**

- 2.5 Before shipment takes place, suitable emergency plans will have been drawn up, copies of which shall be supplied to the GB Competent Authority on demand.
- 2.6 Within Great Britain, if the consignor's own, or other approved emergency plans, cannot be initiated for any reason, then the police shall be informed immediately.

#### 3. MANAGEMENT SYSTEMS

- 3.1 The management system(s) assessed as adequate in relation to this design by the authorities named on page 1 of this certificate, at the date of issue, are as specified in Design Safety Report reference DSR GB/2773A/B(U)-96 Issue P dated 7 April 2021 referred to in Section 1 above, and comprise the following:
  - Croft Associates' Quality Management System.
- 3.2 No alteration may be made to any management system confirmed as adequate in relation to this design, unless:
  - a) the authorities named on page 1 of this certificate have confirmed the amended management system is adequate prior to implementation or use; or
  - b) the alteration falls within the agreed change control procedures set out in the management system(s).
- 3.3 Other management systems for design, testing, manufacture, documentation, use, maintenance, inspection, transport and in-transit storage operations may be used providing they comply with international, national or other standards for management systems agreed as acceptable by the authorities named on page 1 of this certificate.

#### 4. ADMINISTRATIVE INFORMATION

#### **Related Approvals**

4.1 This certificate forms the base approval of this design. No other related UK certificates based on the GB/2773 exist at the time of compilation of this design approval certificate.

### **Packaging Serial Numbers**

4.2 For the purpose of compliance with ADR / RID, the owner of the packaging shall be responsible for informing ONR of the serial number of each packaging manufactured to this design.

## Additional Technical Data / Information

4.3 At the time of compilation of this design approval certificate, The Ionising Radiations Regulations 2017, SI 2017 No. 1075 and Approved Code of Practice apply, with regard to radiation protection, to all modes of transport and The Dangerous Goods in Harbour Areas Regulations 2016, SI 2016 No. 721, apply in GB Ports, and The Dangerous Substances in Harbour Areas Regulations (Northern Ireland) 1991, SR 1991 No. 509 apply to NI Ports.

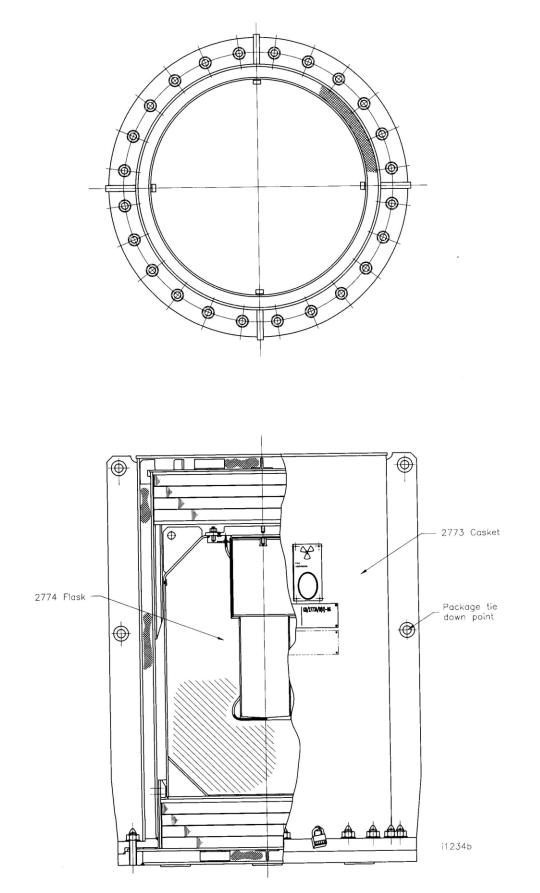
# 5. CERTIFICATE STATUS

# Design approval issued to:

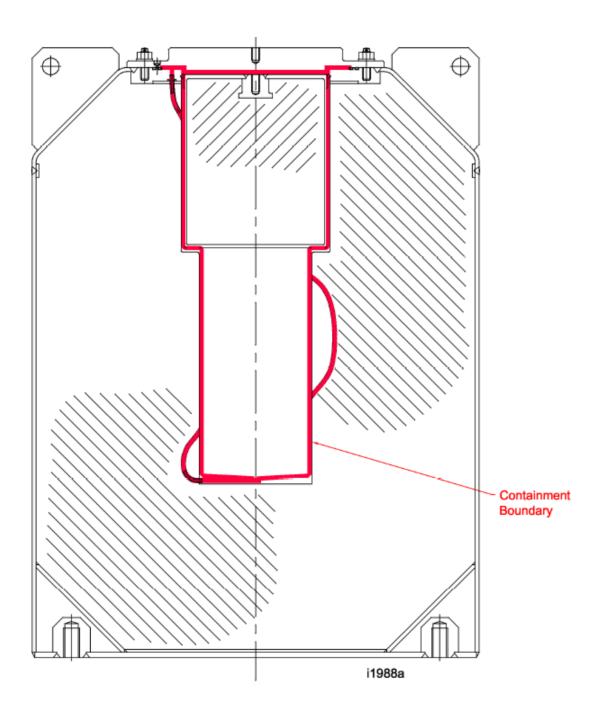
Croft Associates Limited F4 Culham Science Centre Culham, Abingdon Oxon, United Kingdom OX14 3DB

Issue / Revision Number	Date of Issue	Date of Expiry	Reason for Revision
Issue 1	25 September 2003	30 September 2006	Design approval issued under new regulations.
Issue 1	14 September 2006	31 December 2006	Extension of Issue 1 certificate.
Issue 2	02 January 2007.	31 December 2009.	Renewal and update of documentation.
Issue 2	19 November 2009	30 September 2010	Extension of Issue 2 certificate
Issue 3	11 June 2010	30 June 2015	Renewal and update of documentation.
Issue 4	25 June 2015	30 June 2020	Renewal and update of documentation. Introduction of source holder and restriction of contents
Issue 5	17 December 2015	30 June 2020	Approval of Modification CN043
Rev. 6	30 June 2017	30 June 2020	Approval of Modification CN047 (Introduction of CNL content)
Rev. 7	28 September 2018	30 June 2020	Approval of Modification CN051 (Increase to Elekta content) and incorporation of CN052 (Asymmetric loading of CNL capsules) into DSR
Rev. 8	23 June 2020	30 Jun 2021	Renewal and update of documentation.
Rev. 9	19 April 2021 [Commencement 1 July 2021]	30 June 2025	Renewal and update of documentation

## **APPENDIX 1 – PACKAGE ILLUSTRATION**



# **APPENDIX 2 – CONTAINMENT SYSTEM**



East Building, PHH-23 1200 New Jersey Ave, SE Washington, D.C. 20590



U.S. Department of Transportation

## Pipeline and Hazardous Materials Safety Administration

CERTIFICATE NUMBER: USA/0337/B(U)-96

#### ORIGINAL REGISTRANT(S):

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