



U.S. Department  
of Transportation  
**Pipeline and  
Hazardous Materials  
Safety Administration**

East Building, PHH-23  
1200 New Jersey Ave., SE  
Washington, D.C. 20590

JUL 10 2007

Attention: Registered Users of USA/0406/AF-96

Enclosed is the latest revision of IAEA Certificate of Competent Authority No. USA/0406/AF-96 for the 21PF-1 overpack. This certificate, which revalidates Japanese Certificate for Approval J/27/AF-96 (Rev.1), authorizes the transport of the package from the point of entry to final destination within the United States, from point of origin in the United States to point of exit, and through the United States.

In response to information provided to this office regarding degradation of the phenolic foam used in the manufacture of 21PF-1 overpacks in packages exposed to the environment for extended periods of time, we have revised our revalidation of the Japanese package design approval to include special transport conditions and mandatory inspection requirements. These transport conditions and inspection requirements are listed in Section 5 and Appendix A of the attached certificate and are identical to those included in the U.S. package design certificate for the DOT Specification 21PF-1 overpack, USA/4909/AF.

While we have included a 90-day transition period for use of the previous revision to allow for adoption by other competent authorities, we encourage immediate adoption of the new inspection and transport conditions. As before, our certification of these packages expires on August 10, 2009.

If you have any questions on this certificate, please contact me by phone at 202-366-2993 or by e-mail at [rick.boyle@dot.gov](mailto:rick.boyle@dot.gov).

Sincerely,

Richard W. Boyle, Chief  
Radioactive Materials Branch  
Office of Hazardous Materials  
Technology

Enclosure



U.S. Department  
of Transportation  
Pipeline and  
Hazardous Materials  
Safety Administration

East Building, PHH-23  
1200 New Jersey Ave., SE  
Washington, D.C. 20590

COMPETENT AUTHORITY CERTIFICATION  
FOR A TYPE AF FISSILE  
RADIOACTIVE MATERIALS PACKAGE DESIGN  
CERTIFICATE USA/0406/AF-96, REVISION 13

REVALIDATION OF JAPANESE COMPETENT AUTHORITY  
CERTIFICATE J/27/AF-96

This certifies that the radioactive materials package design described is hereby approved for use within the United States for import and export shipments only. Shipments must be made in accordance with the applicable regulations of the International Atomic Energy Agency<sup>1</sup> and the United States of America<sup>2</sup>.

1. Package Identification - 21PF-1.
2. Packaging Description and Authorized Contents - as described in Japan Certificate of Competent Authority J/27/AF-96, Revision 1 (attached). Overpacks authorized by this certificate are restricted to those serial numbers listed in the two Japanese Certificates of Approval of Packaging issued to Mitsubishi Nuclear Fuels Company on May 17, 2007 and November 9, 2006 (attached).
3. Criticality - The minimum criticality safety index is 5.0. The maximum number of packages per conveyance is determined in accordance with Table X of the IAEA regulations cited in this certificate.
4. General Conditions -
  - a. Each user of this certificate must have in his possession a copy of this certificate and all documents necessary to properly prepare the package for transportation. The user shall prepare the package for shipment in accordance with the documentation and applicable regulations.
  - b. Each user of this certificate, other than the original petitioner, shall register his identity in writing to the Office of Hazardous Materials Technology, (PHH-23), Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, Washington D.C. 20590-0001.
  - c. This certificate does not relieve any consignor or carrier from compliance with any requirement of the Government of any country through or into which the package is to be transported.
  - d. Records of Quality Assurance activities required by Paragraph 310 of the IAEA regulations<sup>1</sup> shall be maintained and made available to the authorized officials for at least three years after the last shipment authorized by this certificate. Consignors in the United States exporting shipments under this certificate shall satisfy the applicable requirements of Subpart H of 10 CFR 71.

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<sup>1</sup> "Regulations for the Safe Transport of Radioactive Material, 1996 Edition (Revised), No. TS-R-1 (ST-1, Revised)," published by the International Atomic Energy Agency (IAEA), Vienna, Austria.

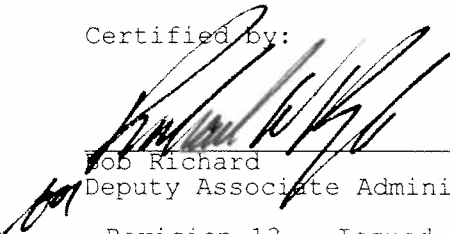
<sup>2</sup> Title 49, Code of Federal Regulations, Parts 100-199, United States of America.

5. Special Conditions

- a. Cylinders to be transported within the 21PF-1 overpacks authorized by this certificate must be designed, fabricated, inspected, tested, and marked in accordance with the ANSI N14.1 standard in effect at the time of manufacture.
  - b. Cylinders to be transported within the 21PF-1 overpacks authorized by this certificate must be periodically inspected, tested, marked cleaned and otherwise conform with ANSI N14.1.
  - c. The transport index of each package shall be determined by direct measurement.
  - d. The package is not authorized for transport by air.
  - e. For shipments entering, exiting or transiting the United States, all international approvals and revalidations, including Approval of Packaging and Confirmation of Packaging Certificates issued by the government of Japan, shall be issued prior to commencement of transport.
  - f. Packages shall be handled and operated in accordance with the procedures and packaging criteria identified in the American National Standards Institute (ANSI) Standard N14.1-2001 and United States Enrichment Corporation Report No. USEC-651.
  - g. All packages transported under this certificate shall utilize USEC valve protection device model no. USEC-VPD-1996. This valve protection device was specified by USEC in their certificate application and shall be constructed of ASTM B26 Aluminum Alloy 514. Valve protection device shall be operated and maintained in accordance with the procedures detailed in section 13.2 and 13.3.1 of United States Enrichment Corporation Report No. USEC-651.
  - h. All packages transported under this certificate shall be stored indoors or under protective covering when not in transport to prevent exposure to precipitation.
  - i. All packages transported under this certificate must meet the inspection requirements of the attached Appendix A.
6. Marking and Labeling - The package shall bear the marking USA/0406/AF-96 in addition to other required markings and labeling.
7. Expiration Date - This certificate expires on August 10, 2009. On November 1, 2007, this certificate supersedes all previous revisions of USA/0406/AF-96.

This certificate is issued in accordance with paragraph 814 of the IAEA Regulations and Section 173.472 and 173.473 of Title 49 of the Code of Federal Regulations, in response to the June 5, 2007 petition by Transport Logistics International, Burtonsville, MD, and in consideration of other information on file in this Office.

Certified by:

  
\_\_\_\_\_  
Bob Richard  
Deputy Associate Administrator for Hazardous Materials Safety

JUL 10 2007

\_\_\_\_\_  
(DATE)

Revision 13 - Issued to update list of approved serial numbers (dated May 17, 2007) and to implement additional special transport conditions and added inspection requirements.

## Appendix A - Mandatory Inspection Requirements

Each 21PF-1 overpack shall be inspected prior to each use, with the inspection occurring no more than 6 months prior to the overpack use. This inspection must include at least the following:

- (1) Visual inspection to ensure lifting shackles, closure bolts, and tie-down supports are free from damage.
- (2) Visual inspection of entire interior and exterior of the overpack to determine:
  - a. The presence of any through wall corrosion. Through wall corrosion is cause for removal of the overpack from service.
  - b. Amount of reduction of shell thickness by corrosion or oxidation. If a visual inspection cannot confirm thickness of shell, other non-destructive evaluation techniques shall be used. Reduction of 10% or more from the original nominal wall thickness is cause for removal of the overpack from service. Any repairs needed on the shell to restore thickness shall require authorization by the Competent Authority.
  - c. Amount of deformation and denting of the shell. Any shell deformation or dent greater than 1.27 cm (0.50 inch) in depth is cause for removal of the overpack from service. Any repairs needed on the shell to remedy deformation or denting shall require authorization by the Competent Authority.
  - d. All welding repairs shall be made by welders qualified in accordance with Section IX of the ANSI/ASME Boiler and Pressure Vessel Code or Section 5 of the ANSI/AWS D1.1 code. Certification of weld procedures and welder qualifications shall be maintained and provided to the Competent Authority or his designee upon request.
- (3) Foam shall be inspected to ensure the rigidity and presence of foam. Each vent hole shall be inspected with a probe to detect voids in the foam. New vent caps shall be installed and properly sealed after completion of foam inspection. A void in the foam greater than 1.27 cm (0.5 inch) in depth or diameter is cause for removal of the overpack from service.
- (4) Gaskets and cavity pads shall be in place and free from damage or deterioration.
- (5) Visual inspection shall ensure proper lid to body fit.
- (6) All closure bolts shall be free of corrosion. Check proper operation of all closure bolts with a torque of 50 foot pounds (tolerance of +/- 5 foot lbs)
- (7) Determine the weight of each half (lid and body) to ensure neither is more than 11 kg greater than the weight on the nameplate. If either half exhibits a gain of 11 kg or more or if the overpack as a whole exhibits a weight gain of 20 kg or more, the overpack shall be removed from service. Further drying of the overpack is not permitted. Any overpack that has previously been dried more than once in its entire service life shall be removed from service.
- (8) Determine the weight of each half (lid and body) to ensure neither is less than 99% of the weight on the nameplate. If either half exhibits a weight loss of more than 1%, the overpack shall be removed from service.
- (9) The exterior nameplate of the overpack shall list the date of the last inspection and the company that performed the inspection.
- (10) Records of this inspection shall be maintained and provided to the Competent Authority or his designee upon request.

IDENTIFICATION MARK

J/27/AF-96 (Rev.1)

COMPETENT AUTHORITY  
OF  
JAPAN

CERTIFICATE FOR APPROVAL OF  
PACKAGE DESIGN  
FOR THE TRANSPORT OF  
RADIOACTIVE MATERIAL

ISSUED BY

MINISTRY OF ECONOMY, TRADE AND INDUSTRY  
1-3-1, KASUMIGASEKI, CHIYODA-KU,  
TOKYO, JAPAN

**CERTIFICATE FOR APPROVAL OF PACKAGE DESIGN  
FOR THE TRANSPORT OF RADIOACTIVE MATERIAL**

This is to certify, in response to the application by MITSUBISHI NUCLEAR FUEL CO., LTD., that the package design described herein complies with the design requirements for a package containing fissile uranium hexafluoride, specified in the 1996 Edition (As Amended 2003) of the Regulations for the Safe Transport of Radioactive Material (International Atomic Energy Agency, Safety Standards Series No.TS-R-1) and the Japanese rules based on the Law for Regulation of Nuclear Source Material, Nuclear Fuel Material and Reactors.

This certificate doesn't relieve the consignor from compliance with any requirement of the government of any country through or into which the package will be transported.

**COMPETENT AUTHORITY**

IDENTIFICATION MARK : J/27/AF-96 (Rev.1)

Aug. 23, 2006  
Date



Masanori Amano  
Director  
Nuclear Fuel Transport and Storage  
Regulation Division  
Nuclear and Industrial Safety Agency  
Ministry of Economy, Trade and Industry  
Competent Authority of Japan  
for Package Design Approval

1. NAME OF PACKAGE : 21PF-1  
(Type A, Fissile Material and Uranium Hexafluoride Package)
  
2. SPECIFICATION OF PACKAGE
  - (1) MATERIAL OF PACKAGING : See the attached table-1
  - (2) TOTAL WEIGHT OF PACKAGE : 3,980 kg or less
  - (3) OUTER DIMENSION OF PACKAGE
    - (i) Length : Approximately 2.5 m
    - (ii) Width : Approximately 1.3 m
    - (iii) Height : Approximately 1.3 m
    - (iv) Package Illustration : See the attached figure
  - (4) TOTAL WEIGHT OF PACKAGING : 1,703 kg or less
  
3. SPECIFICATION OF CONTENT : See the attached table-2
  
4. ASSUMED AMBIENT CONDITIONS
  - (i) Ambient Temperature : 38 °C
  - (ii) Insolation Data : Table XI of IAEA Regulation  
(Safety Standard Series No TS-R-1, 1996 Edition)
  
5. RESTRICTIONS ON TRANSPORT
  - (i) Restriction Number : No Restriction
  - (ii) Arrangement : No Restriction
  - (iii) Criticality Safety Index (CSI) : 0
  
6. SPECIAL FEATURES IN THE CRITICALITY ASSESSMENT

It is surely confirmed in the criticality assessment that no water will leak into or out of any 30B cylinder (i.e. certain void spaces) under any conditions in transport (i.e. not only during routine transport but also under normal and hypothetical accident conditions in transport), even if the protective packaging may be fractured and deformed.

Accordingly, it is required that quality control of any 30B cylinder including its valve and plug must be performed so as to prevent any leakage of water into it (i.e. to keep containment of cylinder) before each shipment.
  
7. IN CASE THE PACKAGE CERTIFIED IS CATEGORIZED IN TYPE BM PACKAGE, EXPLAIN THE REASON WHY THE PACKAGE DOES NOT CONFORM TO SOME OF ALL TECHNICAL REQUIREMENTS TO BE APPLIED TO TYPE BU PACKAGE.  
: Not Applicable

8. INSTRUCTIONS ON USE AND MAINTENANCE OF PACKAGING

(1) INSPECTIONS FOR HANDLING AND MAINTENANCE OF PACKAGINGS

- (a) Whenever each package is shipped, it shall be handled carefully in accordance with the schedule and procedures established properly and transported taking all possible safe measures.
- (b) Handling of each package shall be conducted using forklift or crane in routine work, or done using appropriate lifting devices, if necessary.
- (c) When these packagings are stored outdoors, they should avoid being placed directly on the bare ground, if possible and shall be covered with an appropriate waterproofed sheet to prevent any leakage of rainwater into them.
- (d) Each packaging shall be visually checked whether there is no abnormality or defect on it before using.
- (e) Each packaging shall be annually inspected more than once a year ( in case the packaging is used for transport more than ten (10) times per year, these inspections shall be conducted every ten times ) to maintain integrity of each packaging.

Each protective overpack shall be visually inspected in the periodic inspection and each 30B cylinder shall be visually inspected and subcriticality-inspected as well, and any defect of each packaging shall be repaired, if any. Further, each 30B cylinder shall be periodically inspected and tested at intervals not to exceed five (5) years. The periodic inspection and test of each cylinder shall consist of hydrostatic strength test, air leak tightness test

(2) ACTIONS PRIOR TO SHIPMENT

Each package shall be checked for the following items before shipment.

- ( i ) Visual Inspection
- ( ii ) Lifting Inspection
- ( iii ) Weight Measurement
- ( iv ) Surface Contamination Measurement
- ( v ) Radiation Dose Rate Measurement
- ( vi ) Subcriticality Inspection
- ( vii ) Inspection of Contents

(3) PRECAUTION FOR LOADING OF PACKAGE FOR TRANSPORT

Loading of each package shall be performed securely at the designated tie-down (e.g. each leg portion of the packaging) so as not to move, roll down or fall down from the loading position during transport.



9. THE EXPIRY DATE OF CERTIFICATE

August 10, 2009

10. NOTE

It is required by Japanese regulations to acquire Confirmation of Package for each shipment.

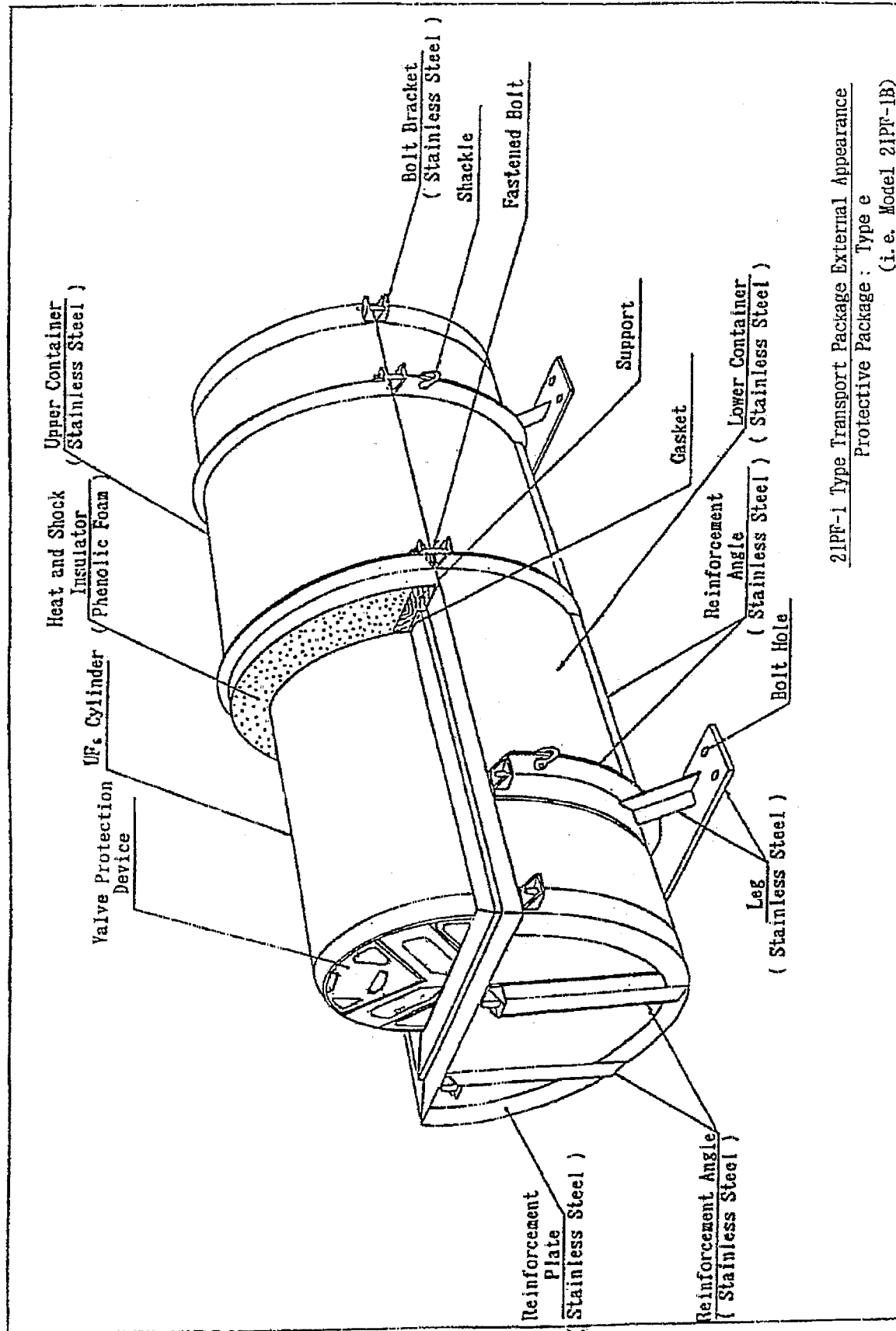
Licensees could get Approval of Packaging for individual packaging beforehand.

Table-1 MATERIAL OF PACKAGING

| Construction  | Material  |
|---|---|
| <u>1. Protective Overpack</u><br>(Model DOT Specification)<br>Outer Shell<br>Inner Shell<br>Reinforcement Members<br>Heat Insulator<br>Support<br>Pad | Type e<br>(21PF-1B)<br>Stainless Steel (SUS304, or 304L)<br>ditto<br>ditto<br>Phenolic Foam (USAEC SP-9)<br>Oak Wood or Maple Wood<br>Sponge Rubber, Neoprene and Viton   |
| <u>2. Cylinder</u><br>Shell<br>Heads<br>Skirt<br>Valve<br>Plug  | Pressure Vessel Plates, Carbon Steel, for Moderate and Lower Temperature Service (ASTMA516)<br>Pressure Vessel Plates, Carbon Steel, for Moderate and Lower Temperature Service (ASTMA516)<br>Structural Steel (ASTM A36) or Pressure Vessel Plates, Carbon Steel, for Moderate and Lower Temperature Service (ASTMA516)<br>Aluminum Bronze (ALLOY-636)<br>Aluminum Bronze (ASTM B150) or Forged Steel (ASTMA105) |
| <u>3. Valve Protection Device</u><br>Primary Aluminum Insert<br>Secondary Aluminum Insert<br>Spider and Spacer  | Aluminum Alloy Sand Castings (ASTM B26 ALLOY514)<br>Aluminum Alloy Sand Castings (ASTM B26 ALLOY514)<br>Structural Steel (ASTMA36)  |

Table-2 Specification of Content

|  |   |   |
|--|---|---|
| Material of Nuclear Fuel                     | Uranium Hexafluoride (UF <sub>6</sub> )   |   |
| Physical State                               | Solid (Block and Powder)  |   |
| Total Weight of Nuclear Fuel                 | 2,277 kg UF <sub>6</sub> or less  |   |
| Total Activity                               | 245 GBq or less   |   |
| Initial Enrichment                           | 5% or less  |   |
| Total Heat Generation Rate                   | Not Applicable  |   |
| Burn Up Rate                                 |   |   |
| Cooling Time                                 |   |   |
| Moderation Control,<br>i.e. H/U Atomic Ratio | Less than 0.088<br>(As Purity of UF <sub>6</sub> is more than<br>or equivalent to 99.5 %) |   |
| Radio-nuclides                               | <sup>232</sup> U  | ≤ 2 × 10 <sup>-9</sup> g/g <sup>235</sup> U |
|  | <sup>234</sup> U  | ≤ 1 × 10 <sup>-2</sup> g/g <sup>235</sup> U |
|  | <sup>236</sup> U  | ≤ 5 × 10 <sup>-8</sup> g/g <sup>235</sup> U |
|  | <sup>99</sup> Tc  | ≤ 2 × 10 <sup>-7</sup> g/g <sup>235</sup> U |



21PF-1 Type Transport Package External Appearance  
Protective Package : Type e  
(i. e. Model 21PF-1B)

MINISTRY OF ECONOMY, TRADE AND INDUSTRY

CERTIFICATE OF APPROVAL OF PACKAGING  
FOR THE TRANSPORT OF RADIOACTIVE MATERIAL

Heisei19·04·26Gen No.54

May 11, 2007

To:  
Hideo Suzuki, Executive President  
Mitsubishi Nuclear Fuel Co., Ltd.

|  |
|--|
| COMPETENT<br>AUTHORITY<br>IDENTIFICATION<br>MARK |
|--|

From:  
Akira Amari, Minister  
Ministry of Economy, Trade and Industry

This is to certify in accordance with Section No.3 of Paragraph No.24<sup>\*1</sup> of the Regulation “The Ordinance for the Regulations of Transport of Nuclear Fuel Material or Material Contaminated by Nuclear Fuel Material to a Place Outside of the Factory or a Place of Business”, in response to the application MITSUBISHI NUCLEAR FUEL CO., LTD. (“MNF” for short) Gyou No.37-0062 on April 26, 2007 that the packagings listed on the attached sheet can be continually allowed to be used until August 10, 2009.

Because MNF has notified me of changing the description of certificate for packaging approval from No.36-0612 dated October 26, 2006 to No. 37-0062 dated April 26, 2007 according to the above-mentioned paragraph of the Regulation (i.e. Para. No.24), though the MNF owned packagings were once certified by “Heisei 18·10·26Gen No.11 ” on November 9, 2006 in accordance with Section No.3 of Paragraph No.59 of the Law for Regulation of Nuclear Raw Material, Nuclear Fuel Material and Operation of Nuclear Reactor, in response to the application MNF Gyou No.36-0612 on October 26, 2006.

Therefore, the certificate by “ Heisei 18·10·26Gen No.11” dated November 9, 2006 automatically loses effect on May 11, 2007.

(\*1) This paragraph specifies “the Report of Change of certificate for packaging approval and Disuse of packaging(s) in service”.

CONTENTS

1. APPLICANT FOR APPROVAL OF PACKAGING

Address: 662-1 Funaishikawa, Tokaimura,  
Naka-gun Ibaraki-ken Japan  
Name: Hideo Suzuki, Executive President  
Mitsubishi Nuclear Fuel Co., Ltd.

2. NAME OF PACKAGING : 21PF-1

### 3. OUTER DIMENSION OF PACKAGING AND WEIGHT OF PACKAGING

#### (1) OUTER DIMENSION OF PACKAGING

Length : Approximately 2.5 m

Width : Approximately 1.3 m

Height : Approximately 1.3 m

Package Illustration : As shown in Figures-1, Figures-2 and Table-1 attached hereto

#### (2) WEIGHT OF PACKAGING : Approximately 1.7 ton

### 4. TYPE OF PACKAGE : Type A, Fissile Material and Uranium Hexafluoride Package

(1) Allowable Number of Packages to be transported together : Infinite

(2) Arrangement of Packages to be transported together : Unlimited

(3) Criticality safety index : 0

### 5. SPECIFICATION, PHYSICAL STATE, WEIGHT AND TOTAL ACTIVITY OF CONTENT :

As shown in Table-2 attached hereto

### 6. REGISTERED SERIAL NUMBERS OF APPROVED PACKAGINGS :

As shown in Table-3 attached hereto

### 7. EXPIRATION DATE

This Certificate expires on August 10, 2009

### 8. INSPECTIONS FOR HANDLING AND MAINTENANCE OF PACKAGINGS

(a) Whenever each package is shipped, it shall be handled carefully in accordance with the schedule and procedures established properly and transported taking all possible safe measures.

(b) Loading or shifting operation of each package shall be conducted using forklift or crane in routine work, or done using appropriate lifting devices, if necessary.

(c) When these packagings are stored outdoors, they should avoid being placed directly on the bare ground, if possible and shall be covered with an appropriate waterproofed sheet to prevent any leakage of rainwater into them.

(d) Each packaging shall be visually checked whether there is no abnormality or defect on it before using.

(e) Each packaging shall be annually inspected more than once a year ( in case the packaging is used for transport more than ten (10) times per year, these inspections shall be conducted every ten times ) to maintain integrity of each packaging.

Each protective overpack and each valve protection device shall be visually inspected in the periodic inspection and each 30B cylinder shall be visually inspected and subcriticality-inspected as well, and any defect of each packaging shall be repaired, if any. Further, each 30B cylinder shall be periodically inspected and tested at intervals not to exceed five (5) years.

The periodic inspection and test of each cylinder shall consist of hydrostatic strength test, air leak tightness test.

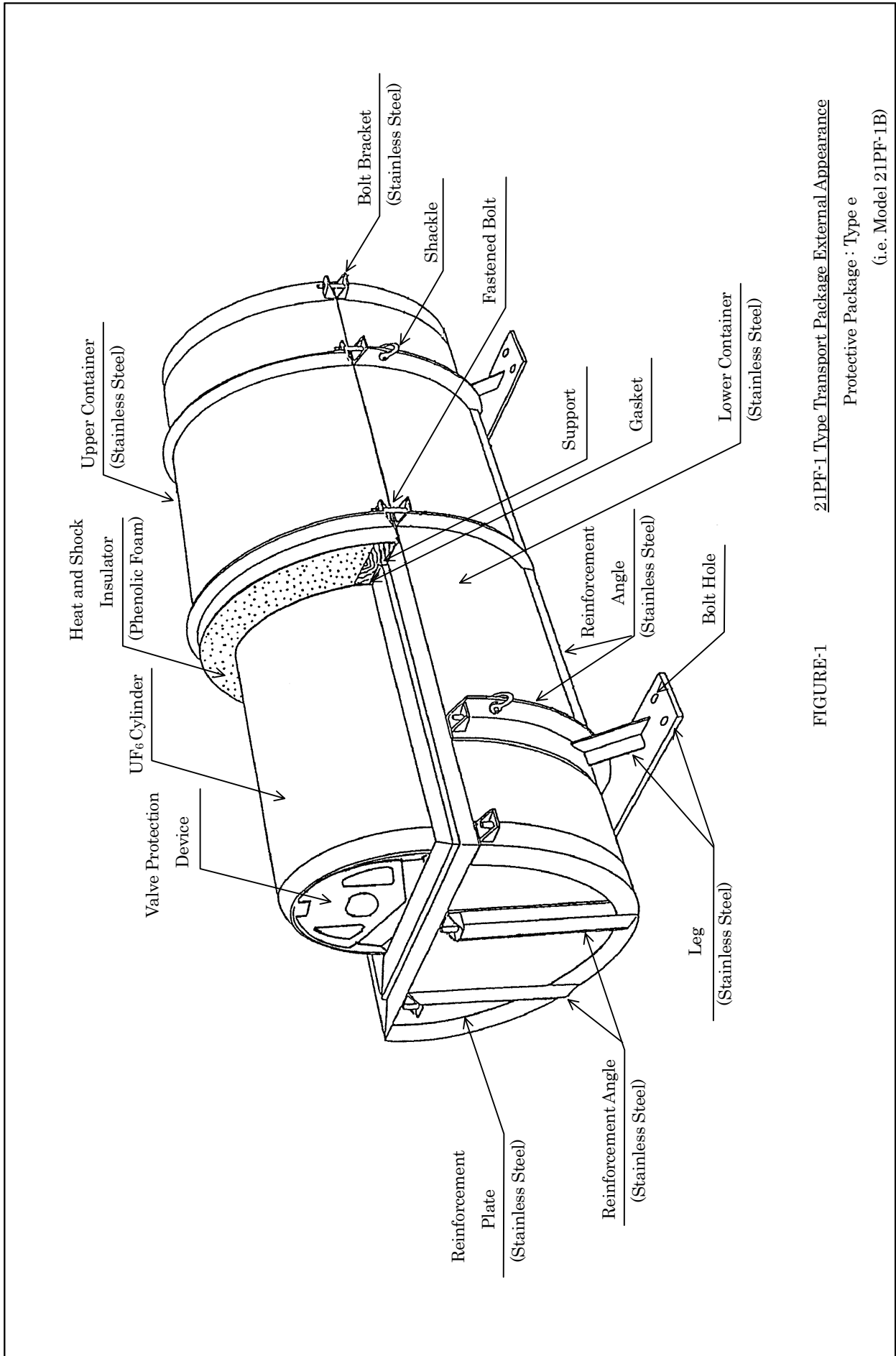


FIGURE-1 21PF-1 Type Transport Package External Appearance  
 Protective Package : Type e  
 (i.e. Model 21PF-1B)

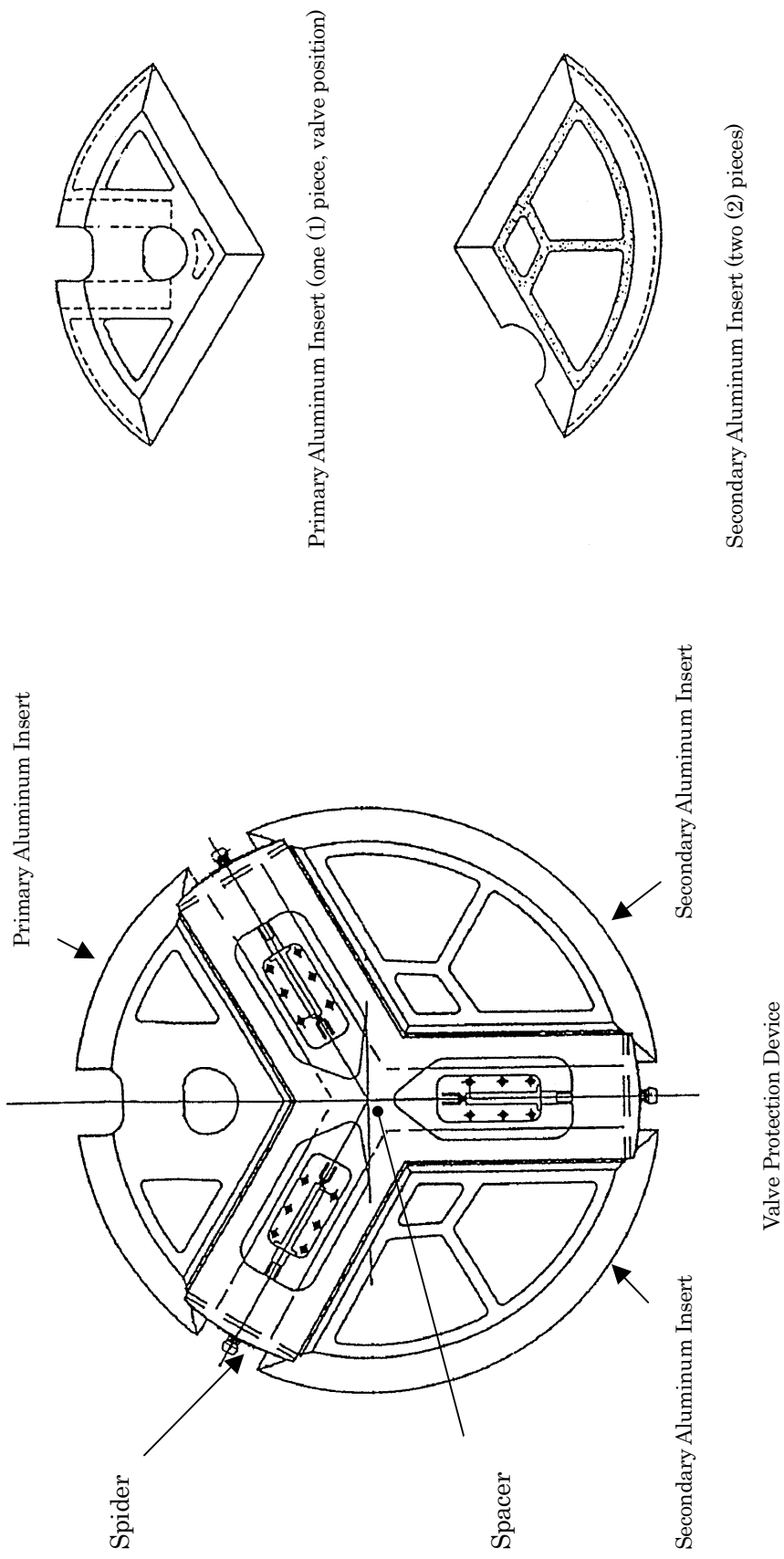


FIGURE-2 VALVE PROTECTION DEVICE [J/27/AF-96 (Rev.1)]

Table— 1 MATERIAL OF PACKAGING

| Construction  | Material  |
|---|---|
| <u>1. Protective Overpack</u><br>(Model DOT Specification)<br>Outer Shell<br>Inner Shell<br>Reinforcement Members<br>Heat Insulator<br>Support<br>Pad | Type e<br>(21PF-1B)<br>Stainless Steel (SUS304, or 304L)<br>ditto<br>ditto<br>Phenolic Foam (USAEC SP-9)<br>Oak Wood or Maple Wood<br>Sponge Rubber, Neoprene and Viton   |
| <u>2. Cylinder</u><br>Shell<br>Heads<br>Skirt<br>Valve<br>Plug  | Pressure Vessel Plates, Carbon Steel, for Moderate-and-Lower Temperature Service (ASTM A516)<br>Pressure Vessel Plates, Carbon Steel, for Moderate-and-Lower Temperature Service (ASTM A516)<br>Structural Steel (ASTM A36) or Pressure Vessel Plates, Carbon Steel, for Moderate-and-Lower Temperature Service (ASTM A516)<br>Aluminum Bronze (ALLOY-636)<br>Aluminum Bronze (ASTM B150) or Forged Steel (ASTM A105) |
| <u>3. Valve Protection Device</u><br>Primary Aluminum Insert<br>Secondary Aluminum Insert<br>Spider and Spacer  | Aluminum-Alloy Sand Castings (ASTM B26 ALLOY514)<br>Aluminum-Alloy Sand Castings (ASTM B26 ALLOY514)<br>Structural Steel (ASTM A36)   |

Table—2 SPECIFICATION, PHYSICAL STATE, WEIGHT AND TOTAL ACTIVITY OF CONTENT

|                              |  |   |
|------------------------------|--|---|
| Material of Nuclear Fuel     | Uranium Hexafluoride (UF <sub>6</sub> )  |   |
| Physical State               | Solid (Block and Powder)   |   |
| Total Weight of Nuclear Fuel | 2,277 kg / cylinder in maximum   |   |
| Total Activity               | 245 GBq / cylinder in maximum  |   |
| Initial Enrichment           | 5 % in maximum   |   |
| Burn-Up Rate                 | Not Applicable   |   |
| Total Heat Generation Rate   |  |   |
| Cooling Time                 |  |   |
| Moderation control           | Purity of UF <sub>6</sub> is 99.5 % or more<br>H/U Atomic Ratio is 0.088 or less |   |
| Radio-nuclides               | <sup>232</sup> U   | ≤ 2 × 10 <sup>-9</sup> g/g <sup>235</sup> U |
|                              | <sup>234</sup> U   | ≤ 1 × 10 <sup>-2</sup> g/g <sup>235</sup> U |
|                              | <sup>236</sup> U   | ≤ 5 × 10 <sup>-3</sup> g/g <sup>235</sup> U |
|                              | <sup>99</sup> U  | ≤ 2 × 10 <sup>-7</sup> g/g <sup>235</sup> U |



**Table-3 : Registered Serial Numbers [IDENTIFICATION MARK: J/27/AF-96 (Rev.1)] (1/3)**

Different models of Protective Overpacks are shown with the last letter of each number of the Overpack (For example: 'e').

Each packaging to be used for each shipment of UF<sub>6</sub> can consist of any protective overpack, any cylinder and any set of valve protection device

**No.1 OVERPACK**

| No. | Reg. Nos. | Numbers of Protective Overpacks | No. | Reg. Nos. | Numbers of Protective Overpacks | No. | Reg. Nos. | Numbers of Protective Overpacks | No. | Reg. Nos. | Numbers of Protective Overpacks |
|-----|-----------|---------------------------------|-----|-----------|---------------------------------|-----|-----------|---------------------------------|-----|-----------|---------------------------------|
| 1   | S585A27   | MNF-OPP-585 e                   | 13  | S628A27   | MNF-OPP-628 e                   | 25  | S651A27   | MNF-OPP-651 e                   | 37  | S714A27   | MNF-OPP-714 e                   |
| 2   | S589A27   | MNF-OPP-589 e                   | 14  | S629A27   | MNF-OPP-629 e                   | 26  | S652A27   | MNF-OPP-652 e                   | 38  | S715A27   | MNF-OPP-715 e                   |
| 3   | S591A27   | MNF-OPP-591 e                   | 15  | S631A27   | MNF-OPP-631 e                   | 27  | S653A27   | MNF-OPP-653 e                   | 39  | S719A27   | MNF-OPP-719 e                   |
| 4   | S593A27   | MNF-OPP-593 e                   | 16  | S632A27   | MNF-OPP-632 e                   | 28  | S655A27   | MNF-OPP-655 e                   | 40  | S722A27   | MNF-OPP-722 e                   |
| 5   | S594A27   | MNF-OPP-594 e                   | 17  | S635A27   | MNF-OPP-635 e                   | 29  | S657A27   | MNF-OPP-657 e                   | 41  | S724A27   | MNF-OPP-724 e                   |
| 6   | S597A27   | MNF-OPP-597 e                   | 18  | S638A27   | MNF-OPP-638 e                   | 30  | S658A27   | MNF-OPP-658 e                   | 42  | S730A27   | MNF-OPP-730 e                   |
| 7   | S598A27   | MNF-OPP-598 e                   | 19  | S642A27   | MNF-OPP-642 e                   | 31  | S659A27   | MNF-OPP-659 e                   |     |           |                                 |
| 8   | S600A27   | MNF-OPP-600 e                   | 20  | S643A27   | MNF-OPP-643 e                   | 32  | S683A27   | MNF-OPP-683 e                   |     |           |                                 |
| 9   | S622A27   | MNF-OPP-622 e                   | 21  | S644A27   | MNF-OPP-644 e                   | 33  | S685A27   | MNF-OPP-685 e                   |     |           |                                 |
| 10  | S625A27   | MNF-OPP-625 e                   | 22  | S645A27   | MNF-OPP-645 e                   | 34  | S686A27   | MNF-OPP-686 e                   |     |           |                                 |
| 11  | S626A27   | MNF-OPP-626 e                   | 23  | S648A27   | MNF-OPP-648 e                   | 35  | S687A27   | MNF-OPP-687 e                   |     |           |                                 |
| 12  | S627A27   | MNF-OPP-627 e                   | 24  | S649A27   | MNF-OPP-649 e                   | 36  | S688A27   | MNF-OPP-688 e                   |     |           |                                 |

**No.2 CYLINDER**

| No. | Reg. Nos. | Numbers of Cylinder | No. | Reg. Nos. | Numbers of Cylinder |
|-----|-----------|---------------------|-----|-----------|---------------------|
| 1   | S86A27C   | MNFC-086            | 5   | S250A27C  | MNFC-250            |
| 2   | S90A27C   | MNFC-090            | 6   | S257A27C  | MNFC-257            |
| 3   | S92A27C   | MNFC-092            | 7   | S265A27C  | MNFC-265            |
| 4   | S249A27C  | MNFC-249            | 8   | S398A27C  | MNFC-398            |

**Table-3 : Registered Serial Numbers [IDENTIFICATION MARK: J/27/AF-96 (Rev.1)] (2/3)**

**No.3 PRIMARY ALUMINUM INSERT**

| No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert |
|-----|-----------|----------------------|-----|-----------|----------------------|-----|-----------|----------------------|-----|-----------|----------------------|
| 1   | S 1A27D   | MFD-001              | 14  | S28A27D   | MFD-028              | 27  | S41A27D   | MFD-041              | 40  | S86A27D   | MFD-086              |
| 2   | S 3A27D   | MFD-003              | 15  | S29A27D   | MFD-029              | 28  | S42A27D   | MFD-042              | 41  | S87A27D   | MFD-087              |
| 3   | S 4A27D   | MFD-004              | 16  | S30A27D   | MFD-030              | 29  | S50A27D   | MFD-050              | 42  | S88A27D   | MFD-088              |
| 4   | S 5A27D   | MFD-005              | 17  | S31A27D   | MFD-031              | 30  | S76A27D   | MFD-076              | 43  | S90A27D   | MFD-090              |
| 5   | S 6A27D   | MFD-006              | 18  | S32A27D   | MFD-032              | 31  | S77A27D   | MFD-077              | 44  | S91A27D   | MFD-091              |
| 6   | S 8A27D   | MFD-008              | 19  | S33A27D   | MFD-033              | 32  | S78A27D   | MFD-078              | 45  | S92A27D   | MFD-092              |
| 7   | S21A27D   | MFD-021              | 20  | S34A27D   | MFD-034              | 33  | S79A27D   | MFD-079              | 46  | S93A27D   | MFD-093              |
| 8   | S22A27D   | MFD-022              | 21  | S35A27D   | MFD-035              | 34  | S80A27D   | MFD-080              | 47  | S94A27D   | MFD-094              |
| 9   | S23A27D   | MFD-023              | 22  | S36A27D   | MFD-036              | 35  | S81A27D   | MFD-081              | 48  | S96A27D   | MFD-096              |
| 10  | S24A27D   | MFD-024              | 23  | S37A27D   | MFD-037              | 36  | S82A27D   | MFD-082              | 49  | S98A27D   | MFD-098              |
| 11  | S25A27D   | MFD-025              | 24  | S38A27D   | MFD-038              | 37  | S83A27D   | MFD-083              | 50  | S100A27D  | MFD-100              |
| 12  | S26A27D   | MFD-026              | 25  | S39A27D   | MFD-039              | 38  | S84A27D   | MFD-084              |     |           |                      |
| 13  | S27A27D   | MFD-027              | 26  | S40A27D   | MFD-040              | 39  | S85A27D   | MFD-085              |     |           |                      |

**No.4 SECONDARY ALUMINUM INSERT**

| No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert |
|-----|-----------|----------------------|-----|-----------|----------------------|-----|-----------|----------------------|-----|-----------|----------------------|
| 1   | S 1A27E   | MFE-001              | 26  | S54A27E   | MFE-054              | 51  | S79A27E   | MFE-079              | 76  | S168A27E  | MFE-168              |
| 2   | S 2A27E   | MFE-002              | 27  | S55A27E   | MFE-055              | 52  | S80A27E   | MFE-080              | 77  | S169A27E  | MFE-169              |
| 3   | S 5A27E   | MFE-005              | 28  | S56A27E   | MFE-056              | 53  | S81A27E   | MFE-081              | 78  | S170A27E  | MFE-170              |
| 4   | S 6A27E   | MFE-006              | 29  | S57A27E   | MFE-057              | 54  | S82A27E   | MFE-082              | 79  | S171A27E  | MFE-171              |
| 5   | S 7A27E   | MFE-007              | 30  | S58A27E   | MFE-058              | 55  | S83A27E   | MFE-083              | 80  | S172A27E  | MFE-172              |
| 6   | S 8A27E   | MFE-008              | 31  | S59A27E   | MFE-059              | 56  | S84A27E   | MFE-084              | 81  | S173A27E  | MFE-173              |
| 7   | S 9A27E   | MFE-009              | 32  | S60A27E   | MFE-060              | 57  | S99A27E   | MFE-099              | 82  | S174A27E  | MFE-174              |
| 8   | S10A27E   | MFE-010              | 33  | S61A27E   | MFE-061              | 58  | S100A27E  | MFE-100              | 83  | S175A27E  | MFE-175              |
| 9   | S11A27E   | MFE-011              | 34  | S62A27E   | MFE-062              | 59  | S151A27E  | MFE-151              | 84  | S176A27E  | MFE-176              |
| 10  | S12A27E   | MFE-012              | 35  | S63A27E   | MFE-063              | 60  | S152A27E  | MFE-152              | 85  | S179A27E  | MFE-179              |
| 11  | S15A27E   | MFE-015              | 36  | S64A27E   | MFE-064              | 61  | S153A27E  | MFE-153              | 86  | S180A27E  | MFE-180              |
| 12  | S16A27E   | MFE-016              | 37  | S65A27E   | MFE-065              | 62  | S154A27E  | MFE-154              | 87  | S181A27E  | MFE-181              |
| 13  | S41A27E   | MFE-041              | 38  | S66A27E   | MFE-066              | 63  | S155A27E  | MFE-155              | 88  | S182A27E  | MFE-182              |
| 14  | S42A27E   | MFE-042              | 39  | S67A27E   | MFE-067              | 64  | S156A27E  | MFE-156              | 89  | S183A27E  | MFE-183              |
| 15  | S43A27E   | MFE-043              | 40  | S68A27E   | MFE-068              | 65  | S157A27E  | MFE-157              | 90  | S184A27E  | MFE-184              |
| 16  | S44A27E   | MFE-044              | 41  | S69A27E   | MFE-069              | 66  | S158A27E  | MFE-158              | 91  | S185A27E  | MFE-185              |
| 17  | S45A27E   | MFE-045              | 42  | S70A27E   | MFE-070              | 67  | S159A27E  | MFE-159              | 92  | S186A27E  | MFE-186              |
| 18  | S46A27E   | MFE-046              | 43  | S71A27E   | MFE-071              | 68  | S160A27E  | MFE-160              | 93  | S187A27E  | MFE-187              |
| 19  | S47A27E   | MFE-047              | 44  | S72A27E   | MFE-072              | 69  | S161A27E  | MFE-161              | 94  | S188A27E  | MFE-188              |
| 20  | S48A27E   | MFE-048              | 45  | S73A27E   | MFE-073              | 70  | S162A27E  | MFE-162              | 95  | S191A27E  | MFE-191              |
| 21  | S49A27E   | MFE-049              | 46  | S74A27E   | MFE-074              | 71  | S163A27E  | MFE-163              | 96  | S192A27E  | MFE-192              |
| 22  | S50A27E   | MFE-050              | 47  | S75A27E   | MFE-075              | 72  | S164A27E  | MFE-164              | 97  | S195A27E  | MFE-195              |
| 23  | S51A27E   | MFE-051              | 48  | S76A27E   | MFE-076              | 73  | S165A27E  | MFE-165              | 98  | S196A27E  | MFE-196              |
| 24  | S52A27E   | MFE-052              | 49  | S77A27E   | MFE-077              | 74  | S166A27E  | MFE-166              | 99  | S199A27E  | MFE-199              |
| 25  | S53A27E   | MFE-053              | 50  | S78A27E   | MFE-078              | 75  | S167A27E  | MFE-167              | 100 | S200A27E  | MFE-200              |

**Table-3 : Registered Serial Numbers [IDENTIFICATION MARK: J/27/AF-96 (Rev.1)] (3/3)**

**No.5 SPIDER**

| No. | Reg. Nos. | Numbers of Spider | No. | Reg. Nos. | Numbers of Spider | No. | Reg. Nos. | Numbers of Spider | No. | Reg. Nos. | Numbers of Spider |
|-----|-----------|-------------------|-----|-----------|-------------------|-----|-----------|-------------------|-----|-----------|-------------------|
| 1   | S 1A27F   | MNF-001           | 14  | S28A27F   | MNF-028           | 27  | S41A27F   | MNF-041           | 40  | S86A27F   | MNF-086           |
| 2   | S 3A27F   | MNF-003           | 15  | S29A27F   | MNF-029           | 28  | S42A27F   | MNF-042           | 41  | S87A27F   | MNF-087           |
| 3   | S 4A27F   | MNF-004           | 16  | S30A27F   | MNF-030           | 29  | S50A27F   | MNF-050           | 42  | S88A27F   | MNF-088           |
| 4   | S 5A27F   | MNF-005           | 17  | S31A27F   | MNF-031           | 30  | S76A27F   | MNF-076           | 43  | S90A27F   | MNF-090           |
| 5   | S 6A27F   | MNF-006           | 18  | S32A27F   | MNF-032           | 31  | S77A27F   | MNF-077           | 44  | S91A27F   | MNF-091           |
| 6   | S 8A27F   | MNF-008           | 19  | S33A27F   | MNF-033           | 32  | S78A27F   | MNF-078           | 45  | S92A27F   | MNF-092           |
| 7   | S21A27F   | MNF-021           | 20  | S34A27F   | MNF-034           | 33  | S79A27F   | MNF-079           | 46  | S93A27F   | MNF-093           |
| 8   | S22A27F   | MNF-022           | 21  | S35A27F   | MNF-035           | 34  | S80A27F   | MNF-080           | 47  | S94A27F   | MNF-094           |
| 9   | S23A27F   | MNF-023           | 22  | S36A27F   | MNF-036           | 35  | S81A27F   | MNF-081           | 48  | S96A27F   | MNF-096           |
| 10  | S24A27F   | MNF-024           | 23  | S37A27F   | MNF-037           | 36  | S82A27F   | MNF-082           | 49  | S98A27F   | MNF-098           |
| 11  | S25A27F   | MNF-025           | 24  | S38A27F   | MNF-038           | 37  | S83A27F   | MNF-083           | 50  | S100A27F  | MNF-100           |
| 12  | S26A27F   | MNF-026           | 25  | S39A27F   | MNF-039           | 38  | S84A27F   | MNF-084           |     |           |                   |
| 13  | S27A27F   | MNF-027           | 26  | S40A27F   | MNF-040           | 39  | S85A27F   | MNF-085           |     |           |                   |

**No.6 SPACER**

| No. | Reg. Nos. | Numbers of Spacer | No. | Reg. Nos. | Numbers of Spacer | No. | Reg. Nos. | Numbers of Spacer | No. | Reg. Nos. | Numbers of Spacer |
|-----|-----------|-------------------|-----|-----------|-------------------|-----|-----------|-------------------|-----|-----------|-------------------|
| 1   | S 1A27G   | MFG-001           | 14  | S28A27G   | MFG-028           | 27  | S41A27G   | MFG-041           | 40  | S86A27G   | MFG-086           |
| 2   | S 3A27G   | MFG-003           | 15  | S29A27G   | MFG-029           | 28  | S42A27G   | MFG-042           | 41  | S87A27G   | MFG-087           |
| 3   | S 4A27G   | MFG-004           | 16  | S30A27G   | MFG-030           | 29  | S50A27G   | MFG-050           | 42  | S88A27G   | MFG-088           |
| 4   | S 5A27G   | MFG-005           | 17  | S31A27G   | MFG-031           | 30  | S76A27G   | MFG-076           | 43  | S90A27G   | MFG-090           |
| 5   | S 6A27G   | MFG-006           | 18  | S32A27G   | MFG-032           | 31  | S77A27G   | MFG-077           | 44  | S91A27G   | MFG-091           |
| 6   | S 8A27G   | MFG-008           | 19  | S33A27G   | MFG-033           | 32  | S78A27G   | MFG-078           | 45  | S92A27G   | MFG-092           |
| 7   | S21A27G   | MFG-021           | 20  | S34A27G   | MFG-034           | 33  | S79A27G   | MFG-079           | 46  | S93A27G   | MFG-093           |
| 8   | S22A27G   | MFG-022           | 21  | S35A27G   | MFG-035           | 34  | S80A27G   | MFG-080           | 47  | S94A27G   | MFG-094           |
| 9   | S23A27G   | MFG-023           | 22  | S36A27G   | MFG-036           | 35  | S81A27G   | MFG-081           | 48  | S96A27G   | MFG-096           |
| 10  | S24A27G   | MFG-024           | 23  | S37A27G   | MFG-037           | 36  | S82A27G   | MFG-082           | 49  | S98A27G   | MFG-098           |
| 11  | S25A27G   | MFG-025           | 24  | S38A27G   | MFG-038           | 37  | S83A27G   | MFG-083           | 50  | S100A27G  | MFG-100           |
| 12  | S26A27G   | MFG-026           | 25  | S39A27G   | MFG-039           | 38  | S84A27G   | MFG-084           |     |           |                   |
| 13  | S27A27G   | MFG-027           | 26  | S40A27G   | MFG-040           | 39  | S85A27G   | MFG-085           |     |           |                   |

[Packaging of The Type 21PF-1]  
Revision Record for Certificate of Approval of Packaging

| times            | Certificate / Report<br>Grand of Law / Regulation                | Application No.<br>Application Date  | Certification No.<br>Certification Date     |
|------------------|--|--------------------------------------|---|
| 1<br>(First)     | First certify<br>Sec. No.3 Paragraph No.59                       | Gyou No.36-0612<br>December 26, 2006 | Heisei18・10・26gen No.11<br>November 9, 2006 |
| 2<br>(this time) | The Report of Change of Certificate<br>Sec. No.5 Paragraph No.24 | Gyou No.37-0062<br>April 26, 2007    | Heisei19・04・26gen No.54<br>May 11, 2007     |

(Note) Law, and Regulation is following

Law : Regulation of Nuclear Raw Material, Nuclear Fuel Material and Operation of Nuclear Reactor

Regulation : The Ordinance for the Regulations of Transport of Nuclear Fuel Material or Material Contaminated by Nuclear Fuel Material to a Place Outside of the Factory or a Place of Business

MINISTRY OF ECONOMY, TRADE AND INDUSTRY

CERTIFICATE OF APPROVAL OF PACKAGING  
FOR THE TRANSPORT OF RADIOACTIVE MATERIAL

Heisei18・10・26Gen No.12

November 9, 2006

To:

Hideo Suzuki, Executive President  
Mitsubishi Nuclear Fuel Co., Ltd.

|  |
|--|
| COMPETENT<br>AUTHORITY<br>IDENTIFICATION<br>MARK |
|--|

From:

Akira Amari, Minister  
Ministry of Economy, Trade and Industry

This is to certify in accordance with Section No.3 of Paragraph No.59 of the Law for Regulation of Nuclear Raw Material, Nuclear Fuel Material and Operation of Nuclear Reactor, in response to the application MITSUBISHI NUCLEAR FUEL CO., LTD. Gyou No.36-0613 on October 26, 2006 that all packagings satisfy technical requirements specified in “The Ordinance for the Regulations of Transport of Nuclear Fuel Material or Material Contaminated by Nuclear Fuel Material to a Place Outside of the Factory or a Place of Business” .

CONTENTS

1. APPLICANT FOR APPROVAL OF PACKAGING

Address: 662-1 Funaishikawa, Tokaimura,  
Naka-gun Ibaraki-ken Japan

Name: Hideo Suzuki, Executive President  
Mitsubishi Nuclear Fuel Co., Ltd.

2. NAME OF PACKAGING : 21PF-1

### 3. OUTER DIMENSION OF PACKAGING AND WEIGHT OF PACKAGING

#### (1) OUTER DIMENSION OF PACKAGING

Length : Approximately 2.5 m

Width : Approximately 1.3 m

Height : Approximately 1.3 m

Package Illustration : As shown in Figures-1, Figures-2 and Table-1 attached hereto

#### (2) WEIGHT OF PACKAGING : Approximately 1.7 ton

### 4. TYPE OF PACKAGE : Type A, Fissile Material and Uranium Hexafluoride Package

(1) Allowable Number of Packages to be transported together : Infinite

(2) Arrangement of Packages to be transported together : Unlimited

(3) Criticality safety index : 0

### 5. SPECIFICATION, PHYSICAL STATE, WEIGHT AND TOTAL ACTIVITY OF CONTENT :

As shown in Table-2 attached hereto

### 6. REGISTERED SERIAL NUMBERS OF APPROVED PACKAGINGS :

As shown in Table-3 attached hereto

### 7. EXPRIRATION DATE

This Certificate expires on August 10, 2009

### 8. INSPECTIONS FOR HANDLING AND MAINTENANCE OF PACKAGINGS

(a) Whenever each package is shipped, it shall be handled carefully in accordance with the schedule and procedures established properly and transported taking all possible safe measures.

(b) Loading or shifting operation of each package shall be conducted using forklift or crane in routine work, or done using appropriate lifting devices, if necessary.

(c) When these packagings are stored outdoors, they should avoid being placed directly on the bare ground, if possible and shall be covered with an appropriate waterproofed sheet to prevent any leakage of rainwater into them.

(d) Each packaging shall be visually checked whether there is no abnormality or defect on it before using.

(e) Each packaging shall be annually inspected more than once a year ( in case the packaging is used for transport more than ten (10) times per year, these inspections shall be conducted every ten times ) to maintain integrity of each packaging.

Each protective overpack and each valve protection device shall be visually inspected in the periodic inspection and each 30B cylinder shall be visually inspected and subcriticality-inspected as well, and any defect of each packaging shall be repaired, if any. Further, each 30B cylinder shall be periodically inspected and tested at intervals not to exceed five (5) years.

The periodic inspection and test of each cylinder shall consist of hydrostatic strength test, air leak tightness test.

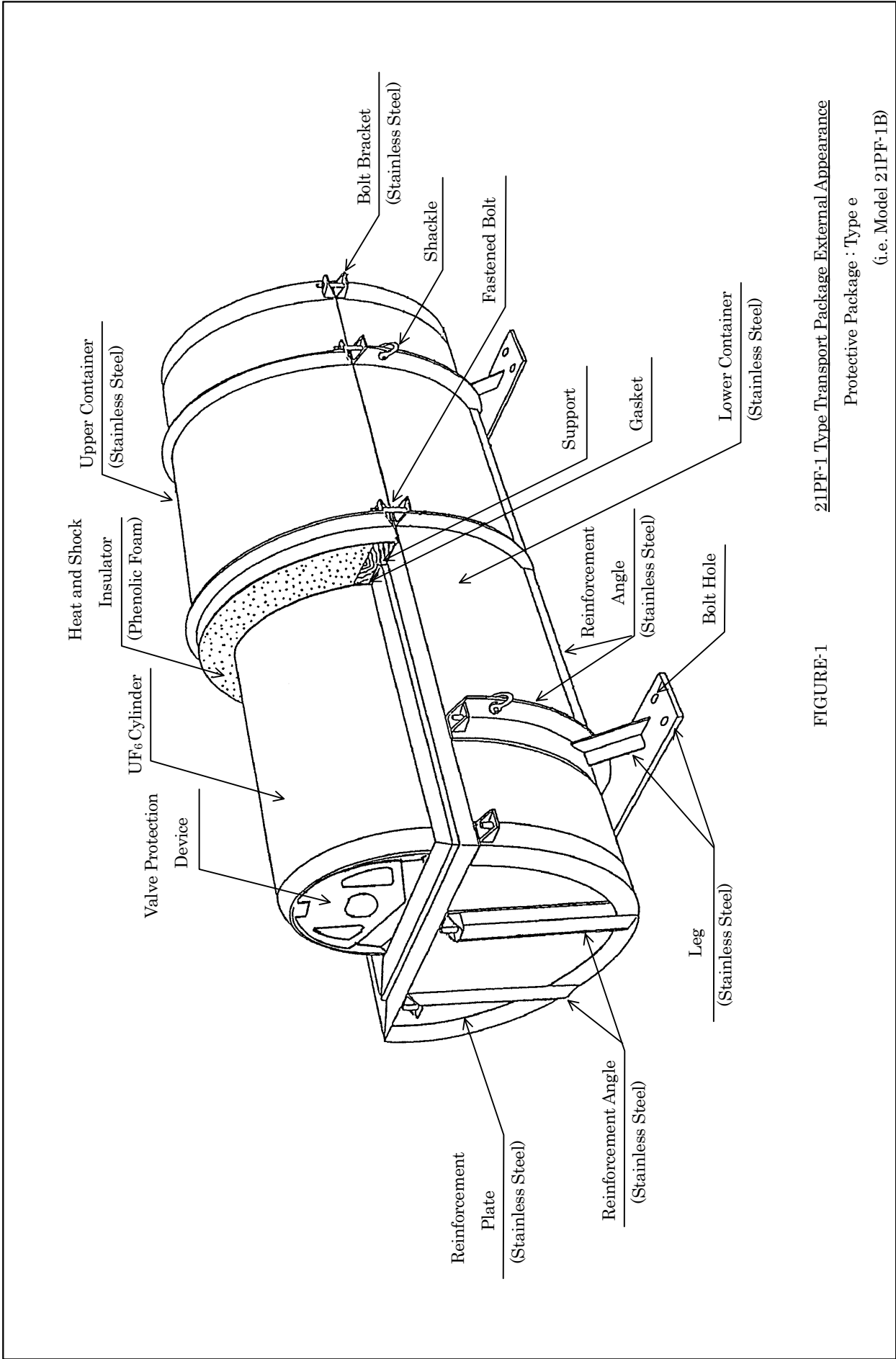


FIGURE-1 21PF-1 Type Transport Package External Appearance  
 Protective Package : Type e  
 (i.e. Model 21PF-1B)

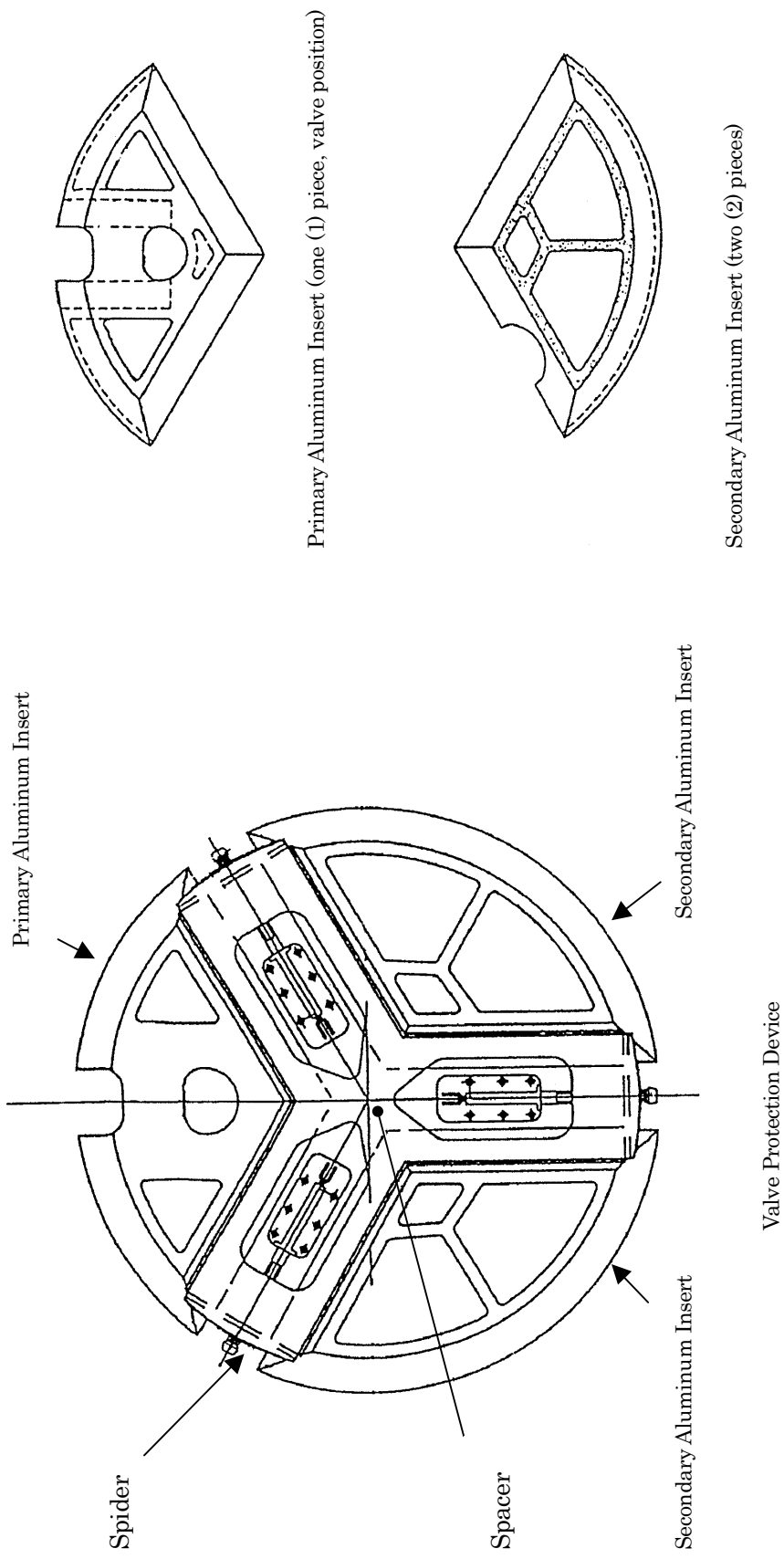


FIGURE-2 VALVE PROTECTION DEVICE 【J/27/AF-96 (Rev.1)】



Table— 1 MATERIAL OF PACKAGING

| Construction  | Material  |
|---|---|
| <u>1. Protective Overpack</u><br>(Model DOT Specification)<br>Outer Shell<br>Inner Shell<br>Reinforcement Members<br>Heat Insulator<br>Support<br>Pad | Type e<br>(21PF-1B)<br>Stainless Steel (SUS304, or 304L)<br>ditto<br>ditto<br>Phenolic Foam (USAEC SP-9)<br>Oak Wood or Maple Wood<br>Sponge Rubber, Neoprene and Viton   |
| <u>2. Cylinder</u><br>Shell<br>Heads<br>Skirt<br>Valve<br>Plug  | Pressure Vessel Plates, Carbon Steel, for Moderate-and-Lower Temperature Service (ASTM A516)<br>Pressure Vessel Plates, Carbon Steel, for Moderate-and-Lower Temperature Service (ASTM A516)<br>Structural Steel (ASTM A36) or Pressure Vessel Plates, Carbon Steel, for Moderate-and-Lower Temperature Service (ASTM A516)<br>Aluminum Bronze (ALLOY-636)<br>Aluminum Bronze (ASTM B150) or Forged Steel (ASTM A105) |
| <u>3. Valve Protection Device</u><br>Primary Aluminum Insert<br>Secondary Aluminum Insert<br>Spider and Spacer  | Aluminum-Alloy Sand Castings (ASTM B26 ALLOY514)<br>Aluminum-Alloy Sand Castings (ASTM B26 ALLOY514)<br>Structural Steel (ASTM A36)   |

Table—2 SPECIFICATION, PHYSICAL STATE, WEIGHT AND TOTAL ACTIVITY OF CONTENT

|                              |  |   |
|------------------------------|--|---|
| Material of Nuclear Fuel     | Uranium Hexafluoride (UF <sub>6</sub> )  |   |
| Physical State               | Solid (Block and Powder)   |   |
| Total Weight of Nuclear Fuel | 2,277 kg / cylinder in maximum   |   |
| Total Activity               | 245 GBq / cylinder in maximum  |   |
| Initial Enrichment           | 5 % in maximum   |   |
| Burn-Up Rate                 | Not Applicable   |   |
| Total Heat Generation Rate   |  |   |
| Cooling Time                 |  |   |
| Moderation control           | Purity of UF <sub>6</sub> is 99.5 % or more<br>H/U Atomic Ratio is 0.088 or less |   |
| Radio-nuclides               | <sup>232</sup> U   | ≤ 2 × 10 <sup>-9</sup> g/g <sup>235</sup> U |
|                              | <sup>234</sup> U   | ≤ 1 × 10 <sup>-2</sup> g/g <sup>235</sup> U |
|                              | <sup>236</sup> U   | ≤ 5 × 10 <sup>-3</sup> g/g <sup>235</sup> U |
|                              | <sup>99</sup> U  | ≤ 2 × 10 <sup>-7</sup> g/g <sup>235</sup> U |

**Table-3 : Registered Serial Numbers [IDENTIFICATION MARK: J/27/AF-96 (Rev.1)] (1/3)**

Different models of Protective Overpacks are shown with the last letter of each number of the Overpack (For example: 'e').

Each packaging to be used for each shipment of UF<sub>6</sub> can consist of any protective overpack, any cylinder and any set of valve protection device

**No.1 OVERPACK**

| No. | Reg. Nos. | Numbers of Protective Overpacks | No. | Reg. Nos. | Numbers of Protective Overpacks | No. | Reg. Nos. | Numbers of Protective Overpacks | No. | Reg. Nos. | Numbers of Protective Overpacks |
|-----|-----------|---------------------------------|-----|-----------|---------------------------------|-----|-----------|---------------------------------|-----|-----------|---------------------------------|
| 1   | S587A27   | MNF-OPP-587 e                   | 18  | S646A27   | MNF-OPP-646 e                   | 35  | S691A27   | MNF-OPP-691 e                   | 52  | S708A27   | MNF-OPP-708 e                   |
| 2   | S590A27   | MNF-OPP-590 e                   | 19  | S647A27   | MNF-OPP-647 e                   | 36  | S692A27   | MNF-OPP-692 e                   | 53  | S709A27   | MNF-OPP-709 e                   |
| 3   | S592A27   | MNF-OPP-592 e                   | 20  | S650A27   | MNF-OPP-650 e                   | 37  | S693A27   | MNF-OPP-693 e                   | 54  | S710A27   | MNF-OPP-710 e                   |
| 4   | S595A27   | MNF-OPP-595 e                   | 21  | S654A27   | MNF-OPP-654 e                   | 38  | S694A27   | MNF-OPP-694 e                   | 55  | S711A27   | MNF-OPP-711 e                   |
| 5   | S596A27   | MNF-OPP-596 e                   | 22  | S656A27   | MNF-OPP-656 e                   | 39  | S695A27   | MNF-OPP-695 e                   | 56  | S712A27   | MNF-OPP-712 e                   |
| 6   | S599A27   | MNF-OPP-599 e                   | 23  | S660A27   | MNF-OPP-660 e                   | 40  | S696A27   | MNF-OPP-696 e                   | 57  | S713A27   | MNF-OPP-713 e                   |
| 7   | S621A27   | MNF-OPP-621 e                   | 24  | S670A27   | MNF-OPP-670 e                   | 41  | S697A27   | MNF-OPP-697 e                   | 58  | S716A27   | MNF-OPP-716 e                   |
| 8   | S623A27   | MNF-OPP-623 e                   | 25  | S671A27   | MNF-OPP-671 e                   | 42  | S698A27   | MNF-OPP-698 e                   | 59  | S717A27   | MNF-OPP-717 e                   |
| 9   | S624A27   | MNF-OPP-624 e                   | 26  | S672A27   | MNF-OPP-672 e                   | 43  | S699A27   | MNF-OPP-699 e                   | 60  | S718A27   | MNF-OPP-718 e                   |
| 10  | S630A27   | MNF-OPP-630 e                   | 27  | S673A27   | MNF-OPP-673 e                   | 44  | S700A27   | MNF-OPP-700 e                   | 61  | S720A27   | MNF-OPP-720 e                   |
| 11  | S633A27   | MNF-OPP-633 e                   | 28  | S674A27   | MNF-OPP-674 e                   | 45  | S701A27   | MNF-OPP-701 e                   | 62  | S721A27   | MNF-OPP-721 e                   |
| 12  | S634A27   | MNF-OPP-634 e                   | 29  | S675A27   | MNF-OPP-675 e                   | 46  | S702A27   | MNF-OPP-702 e                   | 63  | S723A27   | MNF-OPP-723 e                   |
| 13  | S636A27   | MNF-OPP-636 e                   | 30  | S681A27   | MNF-OPP-681 e                   | 47  | S703A27   | MNF-OPP-703 e                   | 64  | S725A27   | MNF-OPP-725 e                   |
| 14  | S637A27   | MNF-OPP-637 e                   | 31  | S682A27   | MNF-OPP-682 e                   | 48  | S704A27   | MNF-OPP-704 e                   | 65  | S726A27   | MNF-OPP-726 e                   |
| 15  | S639A27   | MNF-OPP-639 e                   | 32  | S684A27   | MNF-OPP-684 e                   | 49  | S705A27   | MNF-OPP-705 e                   | 66  | S727A27   | MNF-OPP-727 e                   |
| 16  | S640A27   | MNF-OPP-640 e                   | 33  | S689A27   | MNF-OPP-689 e                   | 50  | S706A27   | MNF-OPP-706 e                   | 67  | S728A27   | MNF-OPP-728 e                   |
| 17  | S641A27   | MNF-OPP-641 e                   | 34  | S690A27   | MNF-OPP-690 e                   | 51  | S707A27   | MNF-OPP-707 e                   | 68  | S729A27   | MNF-OPP-729 e                   |

**No.2 CYLINDER**

| No. | Reg. Nos. | Numbers of Cylinder | No. | Reg. Nos. | Numbers of Cylinder | No. | Reg. Nos. | Numbers of Cylinder | No. | Reg. Nos. | Numbers of Cylinder |
|-----|-----------|---------------------|-----|-----------|---------------------|-----|-----------|---------------------|-----|-----------|---------------------|
| 1   | S47A27C   | MNFC-047            | 6   | S243A27C  | MNFC-243            | 11  | S322A27C  | MNFC-322            | 16  | S367A27C  | MNFC-367            |
| 2   | S60A27C   | MNFC-060            | 7   | S247A27C  | MNFC-247            | 12  | S327A27C  | MNFC-327            | 17  | S376A27C  | MNFC-376            |
| 3   | S115A27C  | MNFC-115            | 8   | S263A27C  | MNFC-263            | 13  | S336A27C  | MNFC-336            | 18  | S406A27C  | MNFC-406            |
| 4   | S188A27C  | MNFC-188            | 9   | S269A27C  | MNFC-269            | 14  | S350A27C  | MNFC-350            |     |           |                     |
| 5   | S231A27C  | MNFC-231            | 10  | S311A27C  | MNFC-311            | 15  | S356A27C  | MNFC-356            |     |           |                     |

**Table-3 : Registered Serial Numbers [IDENTIFICATION MARK: J/27/AF-96 (Rev.1)] (2/3)**

**No.3 PRIMARY ALUMINUM INSERT**

| No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert |
|-----|-----------|----------------------|-----|-----------|----------------------|-----|-----------|----------------------|-----|-----------|----------------------|
| 1   | S 2A27D   | MNFD-002             | 14  | S20A27D   | MNFD-020             | 27  | S56A27D   | MNFD-056             | 40  | S69A27D   | MNFD-069             |
| 2   | S 7A27D   | MNFD-007             | 15  | S43A27D   | MNFD-043             | 28  | S57A27D   | MNFD-057             | 41  | S70A27D   | MNFD-070             |
| 3   | S 9A27D   | MNFD-009             | 16  | S44A27D   | MNFD-044             | 29  | S58A27D   | MNFD-058             | 42  | S71A27D   | MNFD-071             |
| 4   | S10A27D   | MNFD-010             | 17  | S45A27D   | MNFD-045             | 30  | S59A27D   | MNFD-059             | 43  | S72A27D   | MNFD-072             |
| 5   | S11A27D   | MNFD-011             | 18  | S46A27D   | MNFD-046             | 31  | S60A27D   | MNFD-060             | 44  | S73A27D   | MNFD-073             |
| 6   | S12A27D   | MNFD-012             | 19  | S47A27D   | MNFD-047             | 32  | S61A27D   | MNFD-061             | 45  | S74A27D   | MNFD-074             |
| 7   | S13A27D   | MNFD-013             | 20  | S48A27D   | MNFD-048             | 33  | S62A27D   | MNFD-062             | 46  | S75A27D   | MNFD-075             |
| 8   | S14A27D   | MNFD-014             | 21  | S49A27D   | MNFD-049             | 34  | S63A27D   | MNFD-063             | 47  | S89A27D   | MNFD-089             |
| 9   | S15A27D   | MNFD-015             | 22  | S51A27D   | MNFD-051             | 35  | S64A27D   | MNFD-064             | 48  | S95A27D   | MNFD-095             |
| 10  | S16A27D   | MNFD-016             | 23  | S52A27D   | MNFD-052             | 36  | S65A27D   | MNFD-065             | 49  | S97A27D   | MNFD-097             |
| 11  | S17A27D   | MNFD-017             | 24  | S53A27D   | MNFD-053             | 37  | S66A27D   | MNFD-066             | 50  | S99A27D   | MNFD-099             |
| 12  | S18A27D   | MNFD-018             | 25  | S54A27D   | MNFD-054             | 38  | S67A27D   | MNFD-067             |     |           |                      |
| 13  | S19A27D   | MNFD-019             | 26  | S55A27D   | MNFD-055             | 39  | S68A27D   | MNFD-068             |     |           |                      |

**No.4 SECONDARY ALUMINUM INSERT**

| No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert | No. | Reg. Nos. | Numbers of Al Insert |
|-----|-----------|----------------------|-----|-----------|----------------------|-----|-----------|----------------------|-----|-----------|----------------------|
| 1   | S 3A27E   | MNFE-003             | 26  | S38A27E   | MNFE-038             | 51  | S109A27E  | MNFE-109             | 76  | S134A27E  | MNFE-134             |
| 2   | S 4A27E   | MNFE-004             | 27  | S39A27E   | MNFE-039             | 52  | S110A27E  | MNFE-110             | 77  | S135A27E  | MNFE-135             |
| 3   | S13A27E   | MNFE-013             | 28  | S40A27E   | MNFE-040             | 53  | S111A27E  | MNFE-111             | 78  | S136A27E  | MNFE-136             |
| 4   | S14A27E   | MNFE-014             | 29  | S85A27E   | MNFE-085             | 54  | S112A27E  | MNFE-112             | 79  | S137A27E  | MNFE-137             |
| 5   | S17A27E   | MNFE-017             | 30  | S86A27E   | MNFE-086             | 55  | S113A27E  | MNFE-113             | 80  | S138A27E  | MNFE-138             |
| 6   | S18A27E   | MNFE-018             | 31  | S87A27E   | MNFE-087             | 56  | S114A27E  | MNFE-114             | 81  | S139A27E  | MNFE-139             |
| 7   | S19A27E   | MNFE-019             | 32  | S88A27E   | MNFE-088             | 57  | S115A27E  | MNFE-115             | 82  | S140A27E  | MNFE-140             |
| 8   | S20A27E   | MNFE-020             | 33  | S89A27E   | MNFE-089             | 58  | S116A27E  | MNFE-116             | 83  | S141A27E  | MNFE-141             |
| 9   | S21A27E   | MNFE-021             | 34  | S90A27E   | MNFE-090             | 59  | S117A27E  | MNFE-117             | 84  | S142A27E  | MNFE-142             |
| 10  | S22A27E   | MNFE-022             | 35  | S91A27E   | MNFE-091             | 60  | S118A27E  | MNFE-118             | 85  | S143A27E  | MNFE-143             |
| 11  | S23A27E   | MNFE-023             | 36  | S92A27E   | MNFE-092             | 61  | S119A27E  | MNFE-119             | 86  | S144A27E  | MNFE-144             |
| 12  | S24A27E   | MNFE-024             | 37  | S93A27E   | MNFE-093             | 62  | S120A27E  | MNFE-120             | 87  | S145A27E  | MNFE-145             |
| 13  | S25A27E   | MNFE-025             | 38  | S94A27E   | MNFE-094             | 63  | S121A27E  | MNFE-121             | 88  | S146A27E  | MNFE-146             |
| 14  | S26A27E   | MNFE-026             | 39  | S95A27E   | MNFE-095             | 64  | S122A27E  | MNFE-122             | 89  | S147A27E  | MNFE-147             |
| 15  | S27A27E   | MNFE-027             | 40  | S96A27E   | MNFE-096             | 65  | S123A27E  | MNFE-123             | 90  | S148A27E  | MNFE-148             |
| 16  | S28A27E   | MNFE-028             | 41  | S97A27E   | MNFE-097             | 66  | S124A27E  | MNFE-124             | 91  | S149A27E  | MNFE-149             |
| 17  | S29A27E   | MNFE-029             | 42  | S98A27E   | MNFE-098             | 67  | S125A27E  | MNFE-125             | 92  | S150A27E  | MNFE-150             |
| 18  | S30A27E   | MNFE-030             | 43  | S101A27E  | MNFE-101             | 68  | S126A27E  | MNFE-126             | 93  | S177A27E  | MNFE-177             |
| 19  | S31A27E   | MNFE-031             | 44  | S102A27E  | MNFE-102             | 69  | S127A27E  | MNFE-127             | 94  | S178A27E  | MNFE-178             |
| 20  | S32A27E   | MNFE-032             | 45  | S103A27E  | MNFE-103             | 70  | S128A27E  | MNFE-128             | 95  | S189A27E  | MNFE-189             |
| 21  | S33A27E   | MNFE-033             | 46  | S104A27E  | MNFE-104             | 71  | S129A27E  | MNFE-129             | 96  | S190A27E  | MNFE-190             |
| 22  | S34A27E   | MNFE-034             | 47  | S105A27E  | MNFE-105             | 72  | S130A27E  | MNFE-130             | 97  | S193A27E  | MNFE-193             |
| 23  | S35A27E   | MNFE-035             | 48  | S106A27E  | MNFE-106             | 73  | S131A27E  | MNFE-131             | 98  | S194A27E  | MNFE-194             |
| 24  | S36A27E   | MNFE-036             | 49  | S107A27E  | MNFE-107             | 74  | S132A27E  | MNFE-132             | 99  | S197A27E  | MNFE-197             |
| 25  | S37A27E   | MNFE-037             | 50  | S108A27E  | MNFE-108             | 75  | S133A27E  | MNFE-133             | 100 | S198A27E  | MNFE-198             |

**Table-3 : Registered Serial Numbers [IDENTIFICATION MARK: J/27/AF-96 (Rev.1)] (3/3)**

**No.5 SPIDER**

| No. | Reg. Nos. | Numbers of Spider | No. | Reg. Nos. | Numbers of Spider | No. | Reg. Nos. | Numbers of Spider | No. | Reg. Nos. | Numbers of Spider |
|-----|-----------|-------------------|-----|-----------|-------------------|-----|-----------|-------------------|-----|-----------|-------------------|
| 1   | S 2A27F   | MNFF-002          | 14  | S20A27F   | MNFF-020          | 27  | S56A27F   | MNFF-056          | 40  | S69A27F   | MNFF-069          |
| 2   | S 7A27F   | MNFF-007          | 15  | S43A27F   | MNFF-043          | 28  | S57A27F   | MNFF-057          | 41  | S70A27F   | MNFF-070          |
| 3   | S 9A27F   | MNFF-009          | 16  | S44A27F   | MNFF-044          | 29  | S58A27F   | MNFF-058          | 42  | S71A27F   | MNFF-071          |
| 4   | S10A27F   | MNFF-010          | 17  | S45A27F   | MNFF-045          | 30  | S59A27F   | MNFF-059          | 43  | S72A27F   | MNFF-072          |
| 5   | S11A27F   | MNFF-011          | 18  | S46A27F   | MNFF-046          | 31  | S60A27F   | MNFF-060          | 44  | S73A27F   | MNFF-073          |
| 6   | S12A27F   | MNFF-012          | 19  | S47A27F   | MNFF-047          | 32  | S61A27F   | MNFF-061          | 45  | S74A27F   | MNFF-074          |
| 7   | S13A27F   | MNFF-013          | 20  | S48A27F   | MNFF-048          | 33  | S62A27F   | MNFF-062          | 46  | S75A27F   | MNFF-075          |
| 8   | S14A27F   | MNFF-014          | 21  | S49A27F   | MNFF-049          | 34  | S63A27F   | MNFF-063          | 47  | S89A27F   | MNFF-089          |
| 9   | S15A27F   | MNFF-015          | 22  | S51A27F   | MNFF-051          | 35  | S64A27F   | MNFF-064          | 48  | S95A27F   | MNFF-095          |
| 10  | S16A27F   | MNFF-016          | 23  | S52A27F   | MNFF-052          | 36  | S65A27F   | MNFF-065          | 49  | S97A27F   | MNFF-097          |
| 11  | S17A27F   | MNFF-017          | 24  | S53A27F   | MNFF-053          | 37  | S66A27F   | MNFF-066          | 50  | S99A27F   | MNFF-099          |
| 12  | S18A27F   | MNFF-018          | 25  | S54A27F   | MNFF-054          | 38  | S67A27F   | MNFF-067          |     |           |                   |
| 13  | S19A27F   | MNFF-019          | 26  | S55A27F   | MNFF-055          | 39  | S68A27F   | MNFF-068          |     |           |                   |

**No.6 SPACER**

| No. | Reg. Nos. | Numbers of Spacer | No. | Reg. Nos. | Numbers of Spacer | No. | Reg. Nos. | Numbers of Spacer | No. | Reg. Nos. | Numbers of Spacer |
|-----|-----------|-------------------|-----|-----------|-------------------|-----|-----------|-------------------|-----|-----------|-------------------|
| 1   | S 2A27G   | MNFG-002          | 14  | S20A27G   | MNFG-020          | 27  | S56A27G   | MNFG-056          | 40  | S69A27G   | MNFG-069          |
| 2   | S 7A27G   | MNFG-007          | 15  | S43A27G   | MNFG-043          | 28  | S57A27G   | MNFG-057          | 41  | S70A27G   | MNFG-070          |
| 3   | S 9A27G   | MNFG-009          | 16  | S44A27G   | MNFG-044          | 29  | S58A27G   | MNFG-058          | 42  | S71A27G   | MNFG-071          |
| 4   | S10A27G   | MNFG-010          | 17  | S45A27G   | MNFG-045          | 30  | S59A27G   | MNFG-059          | 43  | S72A27G   | MNFG-072          |
| 5   | S11A27G   | MNFG-011          | 18  | S46A27G   | MNFG-046          | 31  | S60A27G   | MNFG-060          | 44  | S73A27G   | MNFG-073          |
| 6   | S12A27G   | MNFG-012          | 19  | S47A27G   | MNFG-047          | 32  | S61A27G   | MNFG-061          | 45  | S74A27G   | MNFG-074          |
| 7   | S13A27G   | MNFG-013          | 20  | S48A27G   | MNFG-048          | 33  | S62A27G   | MNFG-062          | 46  | S75A27G   | MNFG-075          |
| 8   | S14A27G   | MNFG-014          | 21  | S49A27G   | MNFG-049          | 34  | S63A27G   | MNFG-063          | 47  | S89A27G   | MNFG-089          |
| 9   | S15A27G   | MNFG-015          | 22  | S51A27G   | MNFG-051          | 35  | S64A27G   | MNFG-064          | 48  | S95A27G   | MNFG-095          |
| 10  | S16A27G   | MNFG-016          | 23  | S52A27G   | MNFG-052          | 36  | S65A27G   | MNFG-065          | 49  | S97A27G   | MNFG-097          |
| 11  | S17A27G   | MNFG-017          | 24  | S53A27G   | MNFG-053          | 37  | S66A27G   | MNFG-066          | 50  | S99A27G   | MNFG-099          |
| 12  | S18A27G   | MNFG-018          | 25  | S54A27G   | MNFG-054          | 38  | S67A27G   | MNFG-067          |     |           |                   |
| 13  | S19A27G   | MNFG-019          | 26  | S55A27G   | MNFG-055          | 39  | S68A27G   | MNFG-068          |     |           |                   |



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