



U.S. Department
of Transportation
**Pipeline and
Hazardous Materials
Safety Administration**

**COMPETENT AUTHORITY CERTIFICATION
FOR A TYPE B(U)
RADIOACTIVE MATERIALS PACKAGE DESIGN
CERTIFICATE USA/9299/B(U)-85, REVISION 5**

East Building, PHH-23
1200 New Jersey Avenue Southeast
Washington, D.C. 20590

This certifies that the radioactive material package design described has been certified by the Competent Authority of the United States as meeting the regulatory requirements for a Type B(U) packaging for radioactive material as prescribed in the regulations of the International Atomic Energy Agency¹ and the United States of America².

1. Package Identification - Model No. F-423.
2. Package Description and Authorized Radioactive Contents - as described in U.S. Nuclear Regulatory Commission Certificate of Compliance No. 9299, Revision 6 (attached).
3. General Conditions -
 - a. Each user of this certificate must have in his possession a copy of this certificate and all documents necessary to properly prepare the package for transportation. The user shall prepare the package for shipment in accordance with the documentation and applicable regulations.
 - b. Each user of this certificate, other than the original petitioner, shall register his identity in writing to the Office of Hazardous Materials Technology, (PHH-23), Pipeline and Hazardous Materials Safety Administration, U.S. Department of Transportation, Washington D.C. 20590-0001.
 - c. This certificate does not relieve any consignor or carrier from compliance with any requirement of the Government of any country through or into which the package is to be transported.

¹ "Regulations for the Safe Transport of Radioactive Material, 1996 Edition (Revised), No. TS-R-1 (ST-1, Revised)," published by the International Atomic Energy Agency(IAEA), Vienna, Austria.

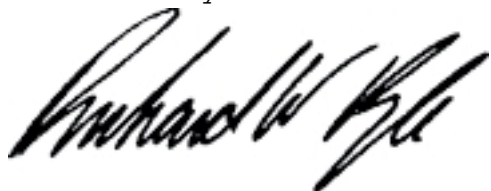
² Title 49, Code of Federal Regulations, Parts 100-199, United States of America.

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- d. Records of Quality Assurance activities required by Paragraph 310 of the IAEA regulations¹ shall be maintained and made available to the authorized officials for at least three years after the last shipment authorized by this certificate. Consignors in the United States exporting shipments under this certificate shall satisfy the applicable requirements of Subpart H of 10 CFR 71.
4. Marking and Labeling - The package shall bear the marking USA/9299/B(U)-85 in addition to other required markings and labeling.
5. Expiration Date - This certificate expires on March 31, 2022.

This certificate is issued in accordance with paragraph 817 of the IAEA Regulations and Section 173.471 of Title 49 of the Code of Federal Regulations, in response to the January 10, 2017 petition by Best Theratronics Ltd., Ottawa, Ontario, and in consideration of other information on file in this Office.

Certified By:



William Schoonover
Acting Associate Administrator for Hazardous Materials Safety

Jan 18 2017
(DATE)

Revision 5 - Issued to endorse U. S. Nuclear Regulatory Commission Certificate of Compliance No. 9299, Revision 6.

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1.	a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
	9299	6	71-9299	USA/9299/B(U)-85	1 OF	3

2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
 - b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.
3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION

Best Theratronics
413 March Road
Ottawa, Ontario
Canada K2K 0E4

MDS Nordion application dated
November 29, 2006, as supplemented.

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No.: F-423
- (2) Description

A double-walled welded stainless steel overpack for shipping sealed sources within the Gammacell 220 (GC220) gamma irradiator. The packaging consists of concentric box-like stainless steel shells separated by an annulus of rigid polyurethane foam. The overall overpack wall thickness is eight inches on the sides, twelve inches on the front and rear, and four inches on the base. The overpack lid is constructed of a sheet of 1/2-inch thick stainless steel on top, a sheet of 1/4-inch thick cold-rolled steel on the bottom, and 4-inches of polyurethane foam in between. The package is closed by bolting the lid to the body with 40 one-inch diameter bolts.

The GC220 irradiator is positioned inside the cavity formed by the inner stainless steel shell, along with an inner steel frame and a rigid polyurethane foam bonnet and lower crush pad. Shielding is provided by the GC220 irradiator, which is a welded steel lead-filled device. The GC220 is a lead-filled shielding head mounted on a steel stand. The GC220 shielding head consists of inner and outer steel shells with lead in between. The nominal lead thickness is 10 inches. The GC220 has an irregular shape, however, the base is 60-inches long by 40-inches wide. In its shipping configuration, the GC220 is 58-inches high. The GC220 shielding plug is welded from 304 stainless steel and lead filled. The GC220 drawer is welded from 304 stainless steel and is lead filled.

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5(a) (2) (continued)

The maximum package weight (including contents) is 21,000 lbs (9,524 kgs). The approximate package component dimensions and weights are as follows:

Component	Weight (lbs / kg)	Nominal Dimensions (L x W x H inches)
Overpack Lid	1,036 / 470	67.50 x 55.00 x 4.75
Inner Frame	1,257 / 570	60.50 x 48.00 x 54.13
Bonnet	871 / 395	52.00 x 41.50 x 36.75
GC220	8,576 / 3,890	60.00 x 40.00 x 58.00
Overpack Body	8,708 / 3,950	86.50 x 66.00 x 80.37
Lower Crush Pad	386 / 175	47.00 x 31.00 x 7.00

(3) Drawings

The packaging is constructed in accordance with MDS Nordion Drawing No. F642301-001, Sheet 1, Revision G, and Sheet 2, Revision D.

(b) Contents

(1) Type and form of material

- i. Cobalt-60 as sealed sources that meet the requirements of special form radioactive material.
- ii. Cobalt-60 as sealed sources described in Condition No. 6 below.

(2) Maximum quantity of material per package

26,000 curies, a maximum of 48 sources per package, and a maximum of 5,000 curies per source.

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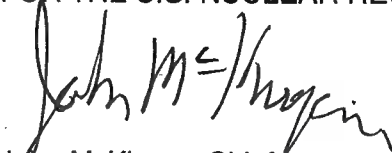
6. Sealed sources limited to MDS Nordion sealed source capsules manufactured before February 19, 1973: C-166, C-167, and C-185. In addition, these sources must meet the following:
 - (a) Sources must conform to the specifications identified in the application in Figure 4.2 for the C-166 source, Figure 4.3 for the C-167 source, and Figure 4.4 for the C-185 source;
 - (b) Sources must be shown to not be leaking within six months prior to shipment; and
 - (c) Sources must not have been damaged during their service life.
7. In addition to the requirements of Subpart G of 10 CFR Part 71:
 - (a) The package must be prepared for shipment and operated in accordance with the Operating Procedures in Chapter 7 of the application.
 - (b) Each packaging must be acceptance tested and maintained in accordance with the Acceptance Tests and Maintenance Program in Chapter 8 of the application.
8. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.
9. Transport by air of fissile material is not authorized.
10. Expiration date: March 31, 2022

REFERENCES

MDS Nordion application dated November, 29, 2006

Supplement dated: February 8, 2007; February 27 (Best Theratronics), and March 31 (MDS Nordian), 2009.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION


John McKirgan, Chief
Spent Fuel Licensing Branch
Division of Spent Fuel Management
Office of Nuclear Material Safety
and Safeguards

Date: December 14, 2016